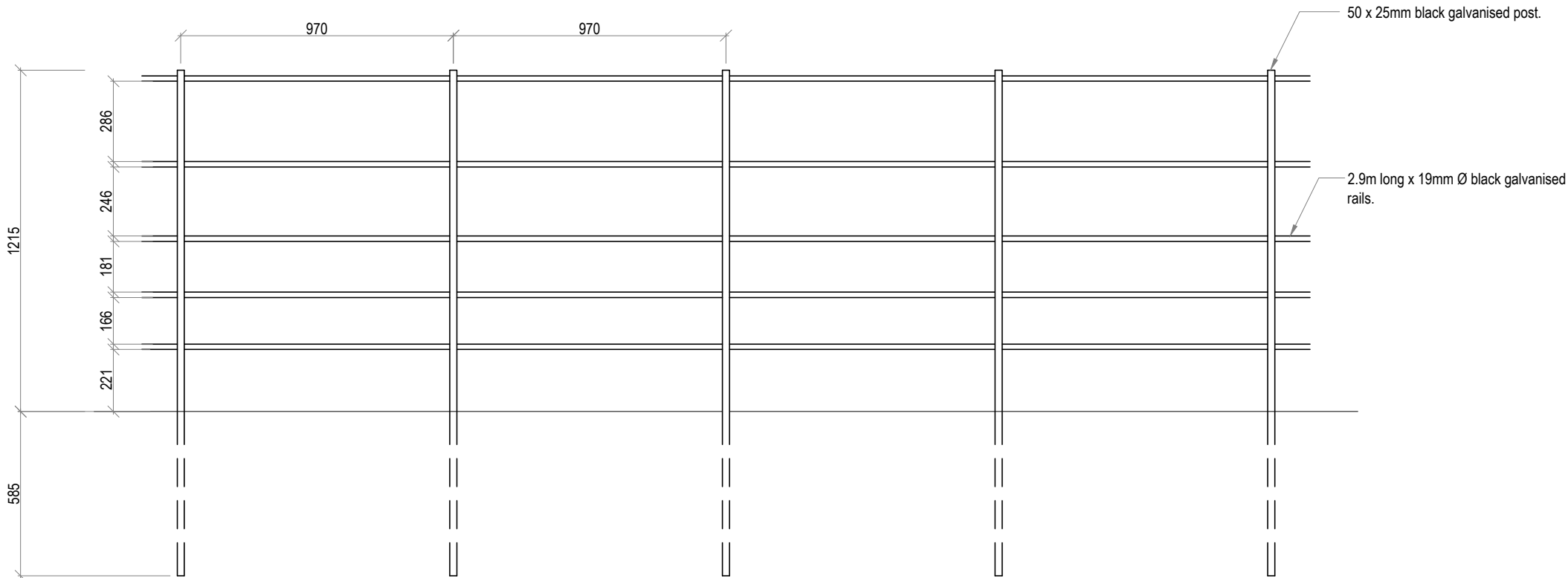




ELEVATION

PLAN

N.B. FABRICATOR/CONTRACTOR TO MEASURE ON SITE PRIOR TO MANUFACTURE OF RAILING PANELS. LENGTHS MAY VARY FROM STANDARD LENGTHS INDICATED AT ENDS OF RUNS AND AT JUNCTIONS ONLY TO CLIENTS APPROVAL.

ALL STEELWORK TO BE 'HOT DIP' GALVANISED MILD STEEL TO BS 729. STEELWORK TO BE FULLY WELDED PRIOR TO GALVANISING. ALL BURRS AND SHARP EDGES TO BE REMOVED. ALL WELDS GROUND SMOOTH.

DEGREASING AND PREPARATION:
THOROUGHLY DEGREASE ALL GALVANISED STEELWORK USING EITHER WHITE SPIRIT OR PAINT SUPPLIERS DEGREASING AS TO MANUFACTURER'S RECOMMENDATIONS. APPLY MORDENT SOLUTION UNTIL METALWORK TURNS GREY/BLACK. REPEAT DEGREASING PROCESS AND APPLICATION OF MORDENT SOLUTION.

FINISH:
TO BE POWDER COATED IN TRAFFIC BLACK (RAL 9017) TO BS EN 13438:2005.



PROJECT

STANDARD DETAILS

DRAWING TITLE

1200mm HIGH
ESTATE RAILINGS

JOB NUMBER		SD		REV
DRAWING NUMBER		F07		-
DRAWN	JSM	APR15	SCALE	A3
CHECKED			1:20	