

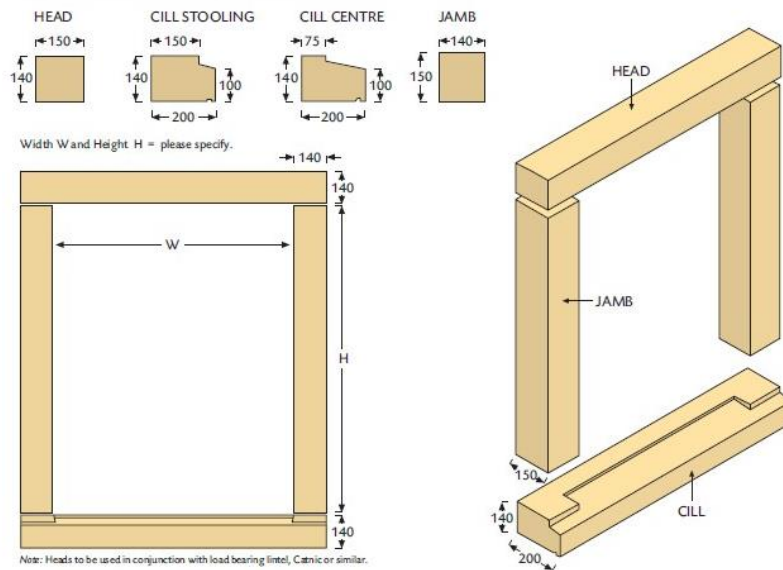
**Proposed materials to be used for construction of extension to Burnedge House, Broad Lane, Rochdale, planning ref; 22/01328/HOUS**



Natural slate roof covering to match house roof and incorporating Permavent 'Easy Slate' system to enable slates to be laid to low pitch.



Reclaimed natural stone to match existing house in terms of size and coursing. On completion clean and point to match existing property.



Details of door and window surrounds in natural stone as indicated on elevations drawings sections and profiles to match existing house.



Proposed windows to be purpose made timber casement windows with paint finish all timber sections and profiles to match existing windows.

**HERITAGE<sup>®</sup>**  
**CAST ALUMINIUM RAINWATER SYSTEMS**



Heritage is a comprehensive range of traditional gutter profiles, round, square and rectangular pipes and all associated fittings and accessories. Designed to provide all the essential architectural features appropriate to traditionally designed buildings, the Heritage range is also fully in-tune with modern fast track building contracts.

**Applications**

- Ideal for traditionally designed buildings, in both new build and refurbishment applications
- Can be used as a direct replacement of cast iron
- For both flush and projecting eaves applications

**Features & Performance**

- 5 gutter and 3 downpipe profiles available in a choice of sizes
- Pipes available in 1, 2 and 3 metre lengths
- Lightweight, durable and non-corrosible
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas)
- Easy to handle and fix
- BBA approved
- Aluminium is 100% recyclable

**Colours & Finishes**

- BBA approved process for factory applied polyester powder coatings
- 26 standard colours with additional BS or RAL colours available to special order
- Can be supplied to resemble cast iron surface with a textured finish - see page 14 for textured options
- Also available in plain mill finish for on-site painting

**Manufacture**

- UK manufactured by Alumasc
- Gutters and fittings made from LM6 grade aluminium alloy
- Gutters are gravity decastr, fittings are pressure diecast and downpipes are extruded aluminium
- Manufactured in accordance with BS 8530 (formerly BS 2997)

**Installation & Fixing**

- Gutters are wet sealed with bolted joints, with a range of fixing options
- Gutter joints are secured with screws or bolts through integral holes/slats
- Victorian Ogee and Moulded gutters provided with slots in rear for direct fixing - Support brackets are required for direct fix
- Brackets and fittings provided with fixing holes where appropriate
- Circular pipe jointing up to 100mm diameter is by separate sockets giving maximum flexibility for installation. 150mm circular pipes and all square and rectangular pipes have welded on sockets
- Simple fixing to wall by eared sockets or by a choice of pipe clips
- Minimal maintenance requirements

**Heritage Half Round Gutter**



See page 18

102mm (4") HR1  
113mm (4.5") HR2  
125mm (5") HR3  
150mm (6") HR4

**Heritage Beaded Half Round Gutter**



See page 22

113mm (4.5") BHR5  
125mm (5") BHR6

**Heritage Beaded Deep Run Gutter**



See page 22

113 x 75mm (4.5 x 3") HR4

**Heritage Victorian Ogee Gutter**



See page 25

100mm (4") OG1  
113mm (4.5") OG2  
125mm (5") OG3

**Heritage Moulded Gutter**



See page 27

100 x 75mm (4 x 3") MG2  
125 x 100mm (5 x 4") MG3  
150 x 100mm (6 x 4") MG3

**Heritage Circular Pipe**



See page 32

63mm (2.5") CP1  
75mm (3") CP2  
100mm (4") CP3  
150mm (6") CP4

**Heritage Square Pipe**



See page 40

75 x 75mm (3 x 3") SP33  
100 x 100mm (4 x 4") SP44

**Heritage Rectangular Pipe**



See page 40

100 x 75mm (4 x 3") RP43

Images shown are in a textured finish



See color options page 14

18 • All dimensions for plain mill finish • List prices are subject to merchant discount, 10% EXTRA • PVC alternatives for polyester powder coated finish • When ordering all finish require PVC in the code • Technical Helpline: +44 (0)1536 383 810 19

**Black cast aluminum Ogee gutters with matching circular section downpipes.**



**Velux GGL Conservation roof windows or similar approved suitable for roof pitch.**