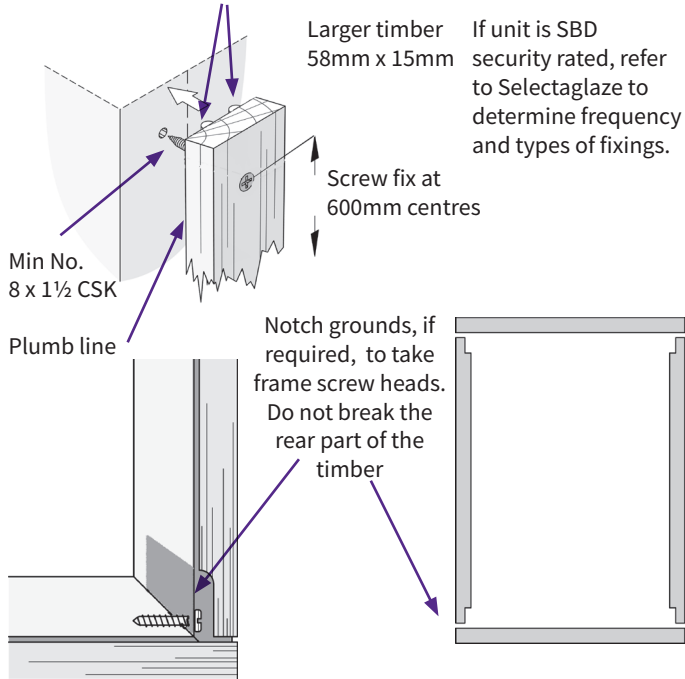


This is a typical fixing detail for Series 25 mid-range vertical sliding units

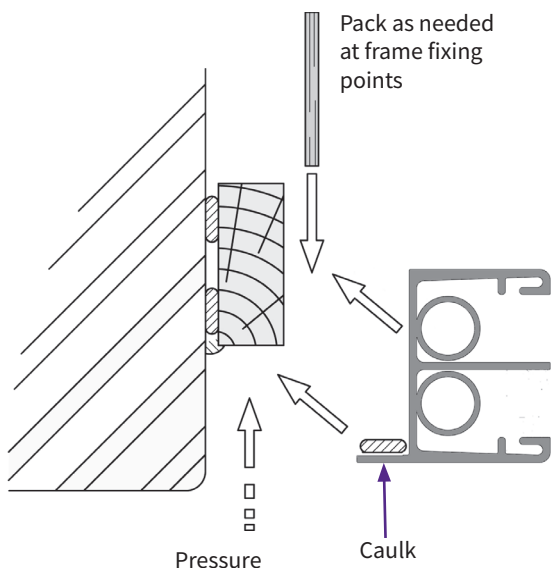
1. TIMBER GROUNDS

Apply generous joint of acrylic caulk to ensure seal

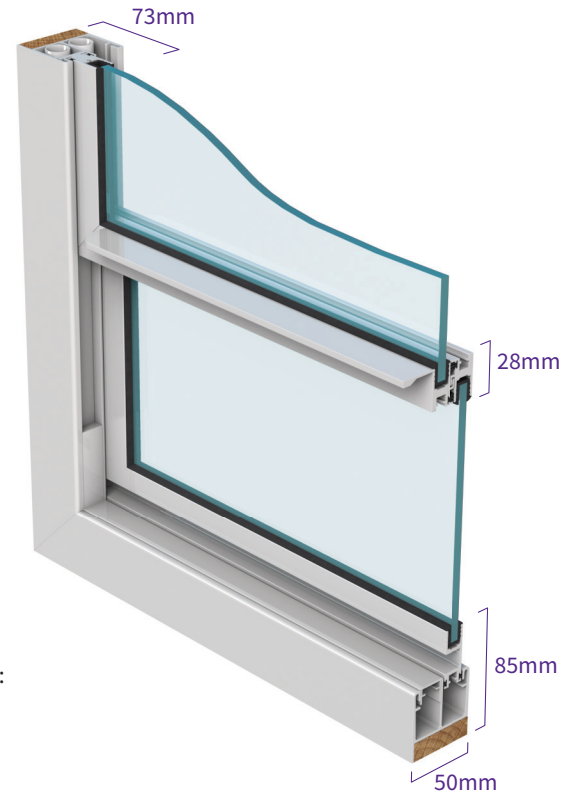


2. ALUMINIUM FRAME

Frame comes separate to the sashes which are fitted after frame installation



- Apply acrylic caulk to rear of flange flat
- Remove the stops and clip-in trim to expose the fixing holes



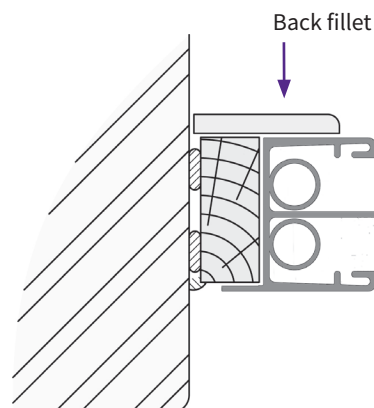
Install process:

1. Top
2. Sides
3. Bottom

- Push frame onto grounds, pack and fix square using No. 8 x 3/4 pozi flange head screws (supplied)

** If SBD, security rated fixings must be behind balances*

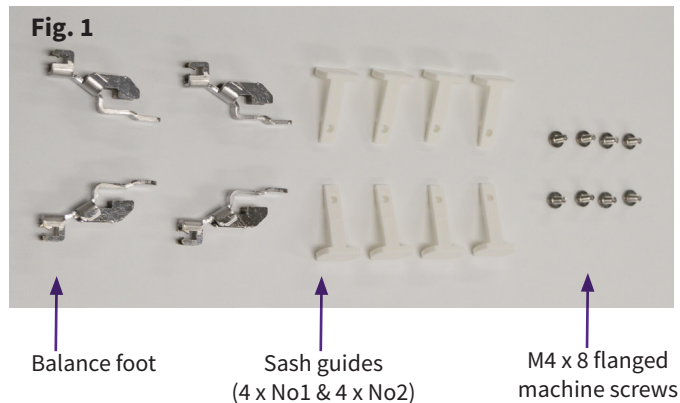
- Carefully dress mitres flat
- Replace the clip in trim and stops



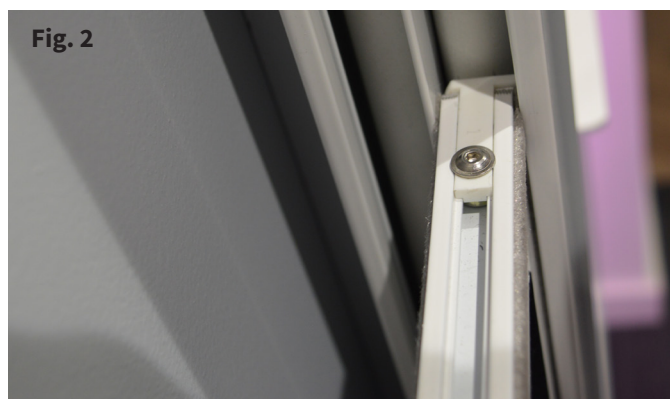
- Double seal with back fillets when packing exceeds 6mm

3. VERTICAL SLIDING SASH INSTALLATION AND ADJUSTMENT

Kit contents



1. Shuffle the back/bottom sash in to the back track. Fit the two top sash guides. (1 x No1 and 1 x No2 using the M4 x 8 machine screws into the nut plate pre-inserted in the top section of the sash) (Fig. 2)



NB: for clarity, please note that the following images do not show the balance within the frames

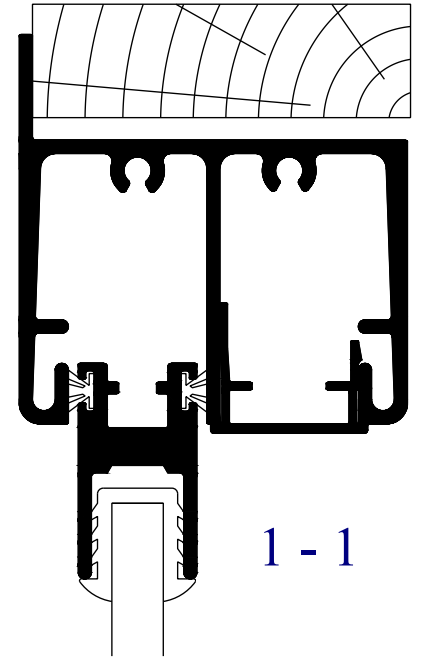
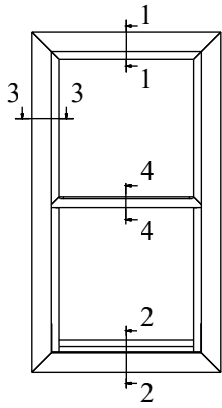
2. Lift the sash into its upper most position and support. Using a hooked tool locate it in the end of the balance, extend the balance to expose the engagement pin. (Fig. 3 and 4)



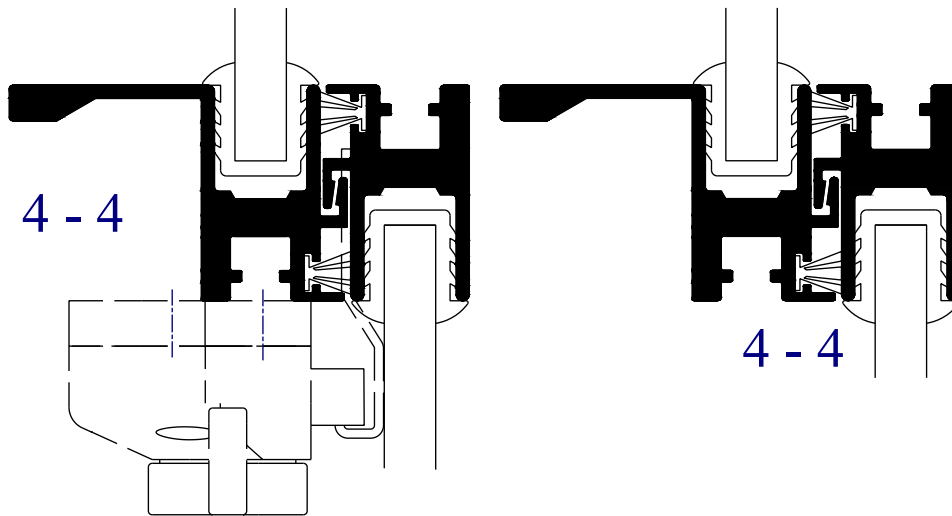
3. Connect the balance foot on to the engagement pin and steer it into the slot in the sash side allowing the tension of the balance to guide it in. (Fig. 5)



- Repeat for the other balance. Fit the bottom two guides and remove the sash support
- Repeat the process for the front/top sash
- Vacuum and clean the running tracks
- Lubricate with silicone spray as required
- Clean down frame and glass
- The balances are pre-tensioned when manufactured. But if required, the tension can be increased or decreased by a maximum 1kg sash weight



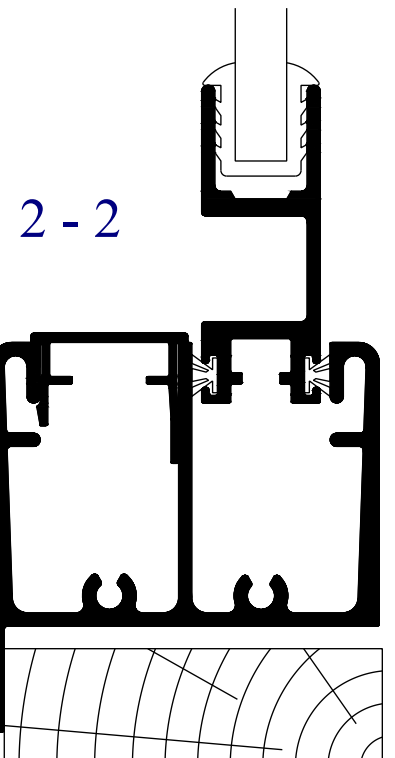
1 - 1



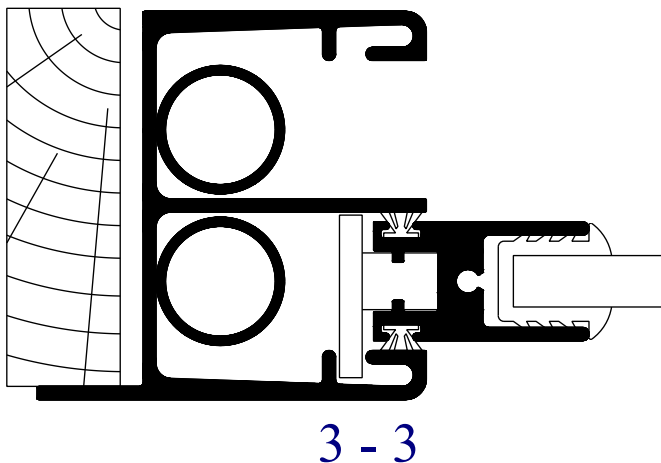
4 - 4

4 - 4

FITCH CATCH
OPTION



2 - 2



3 - 3

Drawings show standard 50 x 15mm softwood grounds with packing tolerance.
Selectaglaze Ltd. reserves the right to alter any of the sections without prior notice.

SCALE 1:1
(print without scaling)

DRAWN	DATE	ISSUE	AA	AB	AC	AD		
S. THOMPSON	16-07-13	C.N.	13-037	14-030	14-032	19-009		
DESCRIPTION	SERIES 25 VERTICAL SLIDING UNIT							
This document is the property of Selectaglaze Ltd and full copyright is reserved			SHEET 1 OF 1 SHEETS		CAD FILE NAME	DS-225-AD.dwg		
			DATA SHEET NUMBER		DS-225			ISSUE AD