

DRAINAGE MAINTENANCE PLAN

McDonald's, Molesworth Street, Rochdale (ST2285)



Prepared for: McDonald's Restaurants Ltd
Ref: 002_4230334_KJ_DMP

Document History

Issue	Date	Description	Prepared By	Checked By
1	31 July 2024	First Issue	K Jackson	H George
2	6 Dec 2024	Site Layout Updated	K Jackson	H George
3	17 Feb 2025	Further Site Layout Update	K Jackson	H George

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1.0 Introduction

- 1.1 This Sustainable Drainage Maintenance Plan has been prepared by Glanville Consultants Ltd on behalf of McDonald's Restaurants Limited.
- 1.2 The site is located at the northern end of the A671 Molesworth Street at its junction with Water Street. The site is surrounded by car and motorbike garages to the north, a retail area to the east, a car park area and recycling business to the south and further car parking with an established wooded area to the west.

2.0 Drainage Maintenance Responsibility & Training

- 2.1 The McDonald's site and all of its drainage is privately owned and maintained by McDonald's. It is the store manager's responsibility to ensure that the drainage system is regularly inspected and maintained, in accordance with this plan. Figure 1 shows the layout of the drainage system including the location of each of the items requiring maintenance, listed in this plan and a summary of the maintenance requirements.
- 2.2 The majority of tasks can be completed by McDonald's staff trained for each specific task. Training should include manual handling, for lifting manhole covers. Manholes & chambers can be dangerous due to trapped harmful gases and should not be entered unless staff are confined space trained and issued with appropriate equipment. Entering confined spaces should not normally be required and should be controlled by a permit to enter system administered by the store manager. It may be appropriate to rely on non-store based, specialist staff, on the rare occasions when confined space entry is required.

3.0 Drainage Inspection and Maintenance Requirements and Frequency

Catchpit Manholes and Gullies (Figure 1 - Ref A)

- 3.1 Catchpit manholes and gullies are designed to trap silt, leaves and other debris before it reaches more sensitive parts of the drainage system where it could reduce drainage efficiency. Catchpit manholes are located prior to the cellular storage tank and adjacent to surface drainage channels. Gullies are located throughout the car park and drive through lane, adjacent to kerb-lines.
- 3.2 Catchpit manholes and gullies need to be inspected on a monthly basis except during the autumn leaf fall when they may require inspections to be increased to fortnightly.
- 3.3 Equipment required for inspection includes moveable barriers and cones to guard openings, manhole keys, gloves, and a torch. A minimum of two people is required.
- 3.4 Catchpit manholes and gullies need to be emptied once the sump becomes half full. Emptying should be performed using a gulley emptying vacuum truck or similar device which does not require man entry.

Foul Water Manholes and Inspection Chambers (Figure 1 - Ref B)

- 3.5 Foul water manholes and inspection chambers need to be inspected on a monthly basis or immediately if foul odours are present or there is a suspected blockage.

- 3.6 Equipment required for inspection includes moveable barriers and cones to guard openings, manhole keys, gloves, and a torch. A minimum of two people is required.
- 3.7 If manholes show any signs of blockage, specialist contractors should be called for clearance work, without delay.

Drainage Channel & Kerb Outlets (Figure 1 - Ref C)

- 3.8 Drainage channel outlets need to be inspected on a monthly basis except during the autumn when leaf fall, may require inspections to be increased to fortnightly.
- 3.9 Equipment required for inspection includes moveable barriers and cones to guard openings, lifting tools, gloves, and a torch. A minimum of two people is required.
- 3.10 Silt, leaves and debris should be cleared from the channel outlets during each inspection.

Surface Water Treatment (Figure 1 - Ref D)

- 3.11 Catchpit manholes and trapped gullies and kerb drain trapped outlets are located upstream of the SPEL ESR Petrol Interceptor to prolong its life and optimise maintenance visits.
- 3.12 Equipment required for inspection includes: moveable barriers and cones to guard openings, manhole keys, gloves, wire ties and cutters and a torch. A minimum of two people are required.
- 3.13 Staff should have appropriate training for these inspections as they involve specialist products. It is recommended that initial training is provided by manufacturers of this equipment.
- 3.14 The Petrol Interceptor is alarmed and has a silt trap and a treatment Coalescer. It is a SPEL ESR 25-C1 unit and shall be maintained and re-commissioned strictly as required by the supplier, refer to Appendix A for details. Maintenance is required when the alarm is activated.

Flow Control (Figure 1 - E)

- 3.15 A flow control manhole is present at position F, incorporating a flow control using an Aco-brake. This chamber should be inspected monthly to look for debris blocking the outlet. Details are shown in Appendix A.

Cellular Attenuation Tank (Figure 1 - F)

- 3.16 The cellular crates are protected by the upstream catchpit manholes. The catchpit manholes adjacent to the crates will allow inspection of the perforated pipe within the attenuation tank. The perforated pipe should be examined when the catchpits are inspected, on a monthly basis. The perforated pipe should also be inspected after every major storm. If there is any evidence of silt within the perforated pipe, jetting can be performed and any silt should be washed into the catchpit manhole, where it can be emptied. See Table 3 for maintenance requirements and frequencies.
- 3.17 Jetting requires specialist equipment and should be carried out by specialist contractors to ensure that damage to the crate storage is avoided. Provided the catchpit manholes are emptied appropriately, jetting should not be required. See also the manufacturer's guidelines in Appendix B and guidance in Table 1.

Table 1 - Operation and Maintenance Requirements for Attenuation Tanks

Maintenance Schedule	Required action	Typical Frequency
Regular maintenance	Inspect & identify any areas that are not operating correctly. If required, take remedial action.	Monthly for 3 months then annually
	Remove debris from the catchment surface.	Weekly or as required
	Remove sediment from pre-treatment structures (catchpits) and. or internal forebays.	Annually, or as required
Remedial actions	Repair/rehabilitate inlets, outlets, overflows and vents.	As required
Monitoring	Inspect all inlets, outlets, vents and overflows to ensure that they are in good condition and operating as designed.	Annually
	Survey inside of tank for sediment build up and remove if necessary.	Every 5 years or as required.

Grease Traps (Figure 1 - G)

- 3.18 The Grease Traps should be inspected on a monthly basis, by lifting the inspection cover. Any signs of a malfunction or blockage should be reported immediately to the external specialist maintenance company.
- 3.19 The Grease Trap has an alarm hard wired into the Store Manager's office with a visual and audible warning system. If the alarm is triggered the external specialist maintenance company should be called out immediately. See also the manufacturer's guidelines in Appendix C.
- 3.20 The Restaurant above ground grease removal unit in the kitchen (connected to the three sink and dishwasher) shall be emptied multiple times a day. Please note the release of the dishwasher discharge shall be delayed for an hour to ensure the water has cooled sufficiently to prevent "washing" grease through the grease removal unit.

Permeable Paving (Figure 1 – H)

- 3.21 The asphalt permeable paving should be inspected after heavy rainfall and any pollution incidents to ensure that the surface is allowing surface water to freely pass into the lower asphalt layers and voided sub-base.
- 3.22 Should blockages be identified, the asphalt should be cleaned in accordance with the manufacturer's written instructions which could include mechanical sweeping and / or jet washing with any silts disturbed during this process removed to tip.

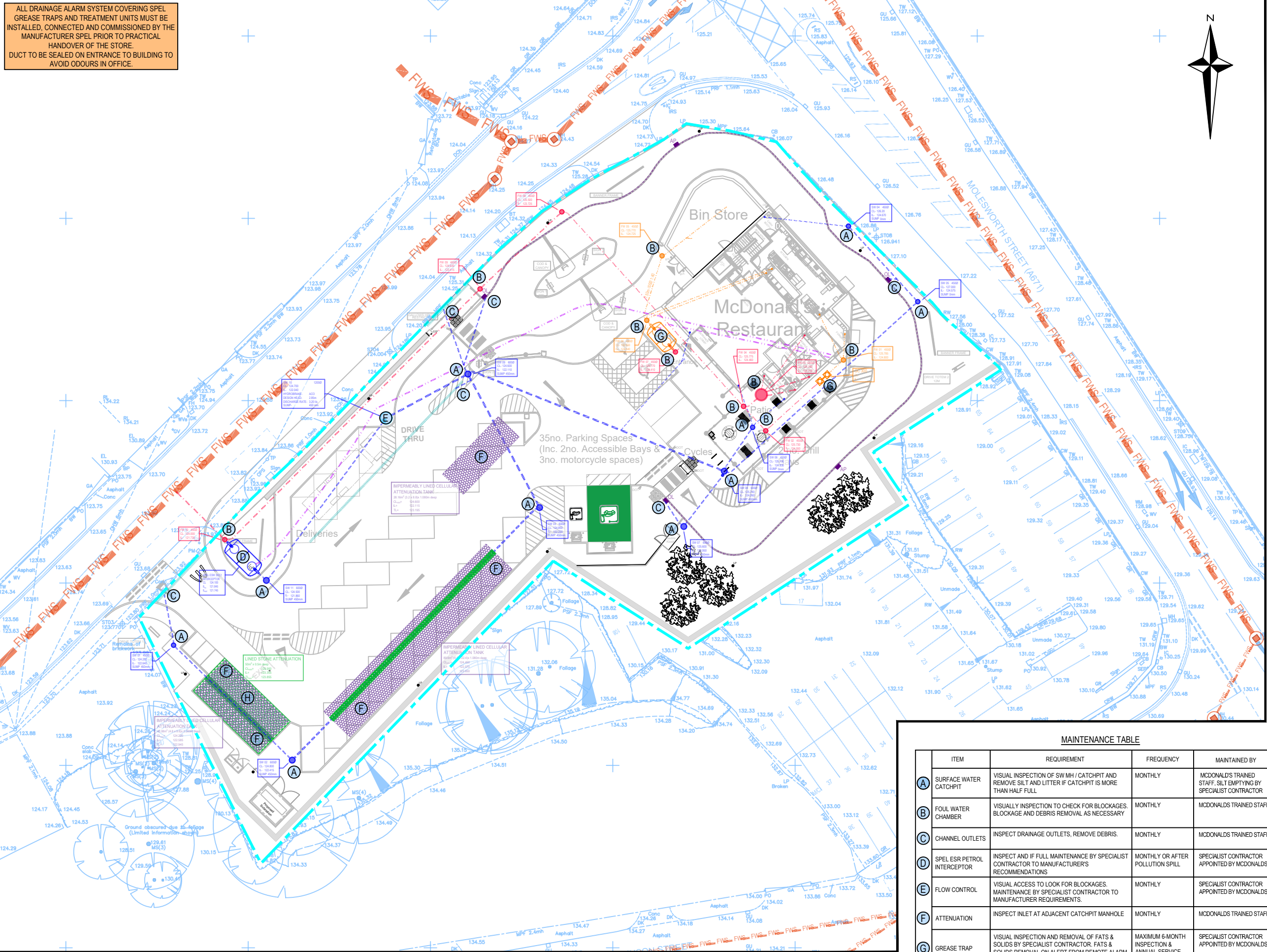
4.0 Drainage Inspection and Maintenance Records

- 4.1 Appendix D includes the annual drainage record log sheet. Copies should be taken of the log sheet for use for each year's records. Each inspection should be recorded on the log sheet for that year by the store manager. The log sheet shall be kept with this manual.

Figures



ALL DRAINAGE ALARM SYSTEM COVERING SPEL GREASE TRAPS AND TREATMENT UNITS MUST BE INSTALLED, CONNECTED AND COMMISSIONED BY THE MANUFACTURER SPEL PRIOR TO PRACTICAL HANDOVER OF THE STORE.
DUCT TO BE SEALED ON ENTRANCE TO BUILDING TO AVOID ODOURS IN OFFICE.



1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT DRAWINGS, DOCUMENTS AND SPECIFICATIONS. ANY DISCREPANCIES BETWEEN INFORMATION SHOWN ON THIS AND ANY OTHER DRAWING SHALL BE REPORTED TO THE ENGINEER IMMEDIATELY.
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5. ALL DRAINAGE TO BE INSTALLED TO THE SCOTTISH TECHNICAL HANDBOOK.
6. ALL DRAINAGE TO BS5882 2013 - CODE OF PRACTICE FOR SURFACE WATER MANAGEMENT FOR DEVELOPMENT SITES.
7. BUILDING INSPECTOR TO INSPECT ALL FOUL DRAINAGE INSTALLATION.
8. **ALL DRAINAGE ALARM SYSTEMS COVERING GREASE TRAPS AND TREATMENT UNITS MUST BE INSTALLED, CONNECTED AND COMMISSIONED BY THE GROUNDWORK CONTRACTOR PRIOR TO PRACTICAL HANDOVER OF THE STORE.**

KEY

 SITE BOUNDARY

 PROPOSED SITE LAYOUT

FOR INFORMATION
ONLY

FIGURE 1

I3	FURTHER UPDATE TO SITE LAYOUT	17.02.25	KJ	HBG
I2	UPDATED TO REVISED SITE LAYOUT	05.12.24	KJ	HBG
I1	ISSUED FOR PLANNING	31.07.24	KJ	KJ
Rev.	Description	Date	By	Chkd

	ITEM	REQUIREMENT	FREQUENCY	MAINTAINED BY
(A)	SURFACE WATER CATCHPIT	VISUAL INSPECTION OF SW MH / CATCHPIT AND REMOVE SILT AND LITTER IF CATCHPIT IS MORE THAN HALF FULL	MONTHLY	MCDONALD'S TRAINED STAFF. SILT EMPTYING BY SPECIALIST CONTRACTOR
(B)	FOUL WATER CHAMBER	VISUALLY INSPECTION TO CHECK FOR BLOCKAGES. BLOCKAGE AND DEBRIS REMOVAL AS NECESSARY	MONTHLY	MCDONALD'S TRAINED STAFF
(C)	CHANNEL OUTLETS	INSPECT DRAINAGE OUTLETS, REMOVE DEBRIS.	MONTHLY	MCDONALD'S TRAINED STAFF
(D)	SPEL ESR PETROL INTERCEPTOR	INSPECT AND IF FULL MAINTENANCE BY SPECIALIST CONTRACTOR TO MANUFACTURERS RECOMMENDATIONS	MONTHLY OR AFTER POLLUTION SPILL	SPECIALIST CONTRACTOR APPOINTED BY MCDONALD'S
(E)	FLOW CONTROL	VISUAL ACCESS TO LOOK FOR BLOCKAGES. MAINTENANCE BY SPECIALIST CONTRACTOR TO MANUFACTURER REQUIREMENTS.	MONTHLY	SPECIALIST CONTRACTOR APPOINTED BY MCDONALD'S
(F)	ATTENUATION	INSPECT INLET AT ADJACENT CATCHPIT MANHOLE	MONTHLY	MCDONALD'S TRAINED STAFF
(G)	GREASE TRAP	VISUAL INSPECTION AND REMOVAL OF FATS & SOLIDS BY SPECIALIST CONTRACTOR. FATS & SOLIDS REMOVAL ON ALERT FROM REMOTE ALARM (No more than 200mm of fats to accumulate)	MAXIMUM 6-MONTH INSPECTION & ANNUAL SERVICE	SPECIALIST CONTRACTOR APPOINTED BY MCDONALD'S
(H)	PERMEABLE PAVING	INSPECT AND IF FULL MAINTENANCE BY MANUFACTURER REQUIREMENTS.	MONTHLY	SPECIALIST CONTRACTOR APPOINTED BY MCDONALD'S

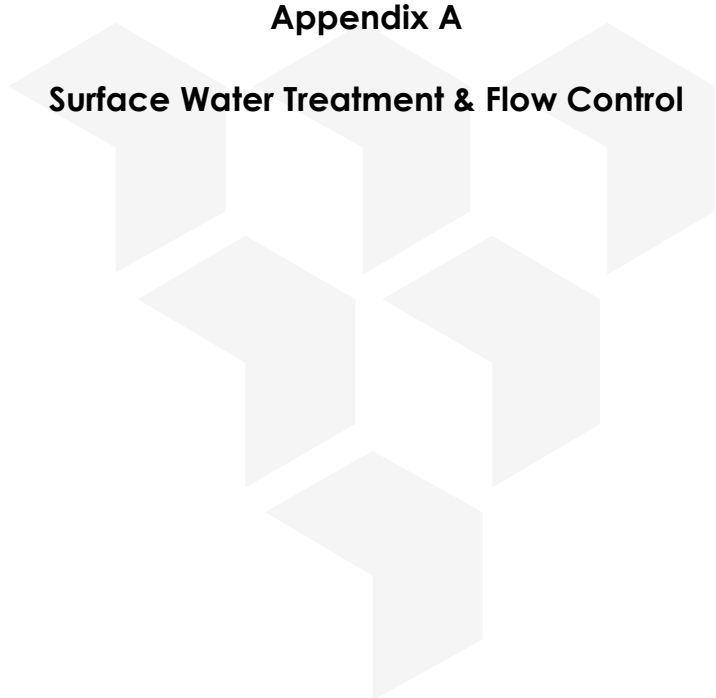
 Glanville Survey > Plan > Engineer	
 Civil Engineering  Structural Engineering  Transport Planning	 Highways Engineering  Building Surveying  Geomatics
	
Client: 	
Project: MCDONALD'S RESTAURANTS WATER STREET, ROCHDALE OL16 1TL [ST2285]	
Title: PROPOSED DRAINAGE MAINTENANCE PLAN	
Engineer: KJ	Date: JULY 2024
Director: HBG	Scale: 1:200@A1
Status: INFORMATION	
Drawing No.	Rev 13

Appendices



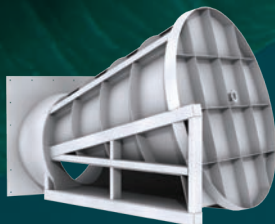
Appendix A

Surface Water Treatment & Flow Control



The **Hydro-Brake®** Flow Control Series

**Hydro-Brake®
Flood**



**Hydro-Brake®
Optimum**



**Hydro-Brake®
Agile**

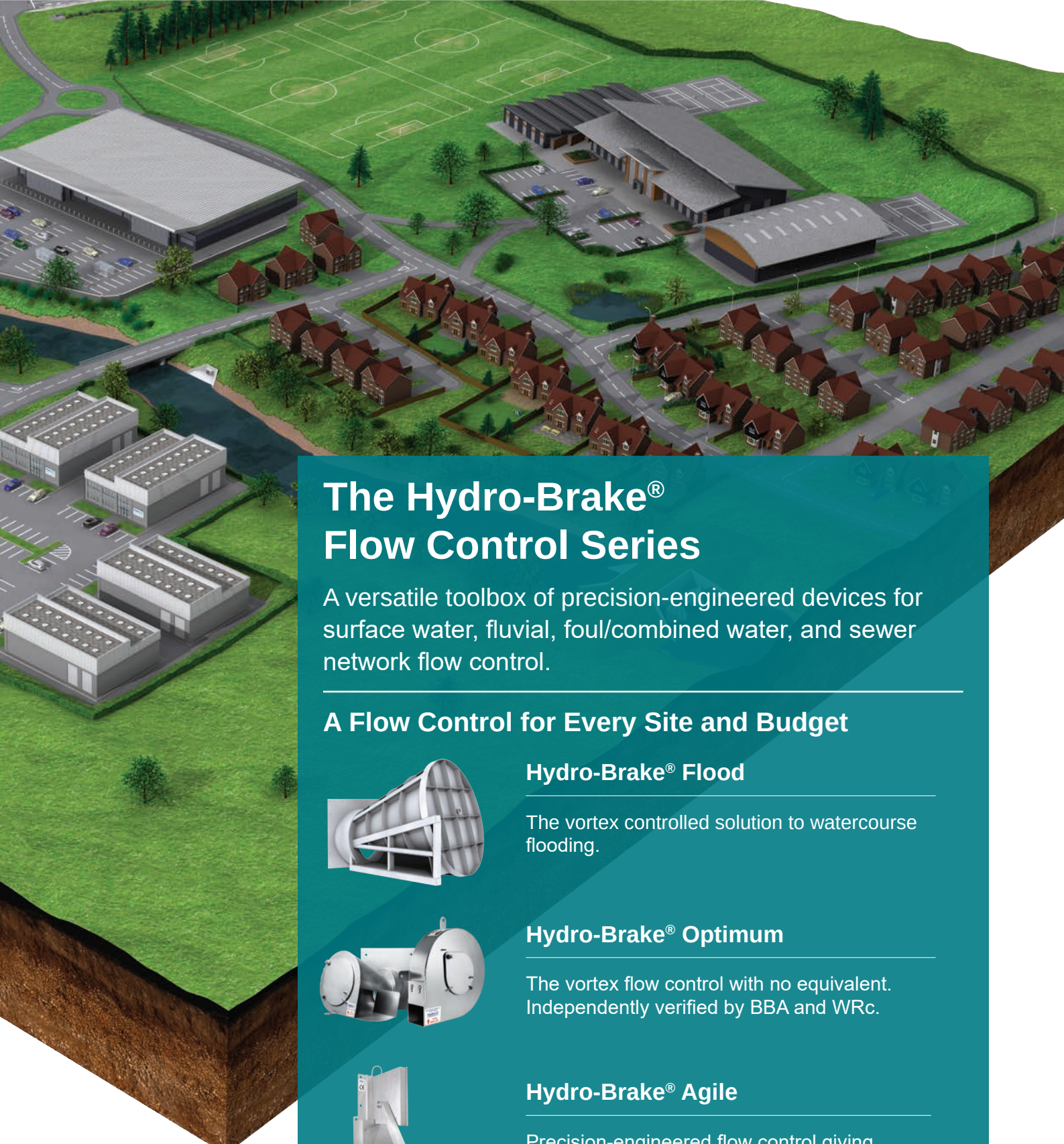


**Hydro-Brake®
Orifice**



The element of control

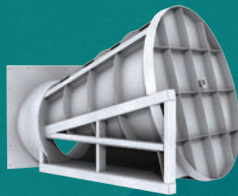
Turning Water Around®



The Hydro-Brake® Flow Control Series

A versatile toolbox of precision-engineered devices for surface water, fluvial, foul/combined water, and sewer network flow control.

A Flow Control for Every Site and Budget



Hydro-Brake® Flood

The vortex controlled solution to watercourse flooding.



Hydro-Brake® Optimum

The vortex flow control with no equivalent. Independently verified by BBA and WRc.



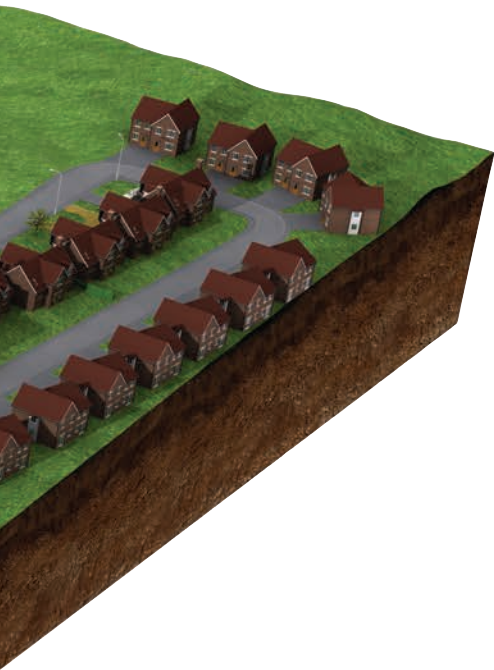
Hydro-Brake® Agile

Precision-engineered flow control giving reduced on-site storage for highly constrained applications.



Hydro-Brake® Orifice

The low cost option for unconstrained sites.



The Element of Control

Hydro International has set the highest standards in flow control technology during more than 35 years of specialist water engineering. When it comes to understanding, predicting and controlling the flow of water, Hydro works with scientific rigour.

Our customers are constantly challenged to deliver imaginative solutions, despite tough commercial and physical constraints. Committed to precision in product development and manufacture, we partner with you to engineer the best-possible water management solutions.

Hydro International's unrivalled knowledge and outstanding technical design support give our customers complete reassurance of system performance and value.

We give you the element of control.

Precision-Engineered for Reliable, Repeatable Performance

The Hydro-Brake® Flow Control Series offers a comprehensive choice for sustainable, performance-optimised attenuation and control whatever the project. Fully scalable and adaptable to your site conditions, there is no need to compromise on your project requirements.

All Hydro International flow controls are manufactured to the same exacting standards of quality. Tested, proven and independently accredited by regulatory bodies across the world, they offer the reassurance of reliable, repeatable performance.

Technical Design Support

Faced with increasingly varied environmental and planning stipulations, engineers need to adapt their solutions accordingly and balance flow rates with storage requirements and optimise the drainage system performance over the duration of a storm. In these circumstances, Hydro International's expert design support can advise on the correct flow control selection and design.

A full range of technical services, including detailed hydraulic modelling, easy-to-use design tools and integration into industry-standard software, all help engineers to achieve optimum hydraulic performance.

Buildable, Maintainable, Adoptable

Hydro International flow controls are designed and manufactured for ease of installation and reliable through-life performance with minimum intervention. Simple, predictable, low-maintenance regimes make them straightforward for management organisations to take on, and remove any concerns for adopting authorities.

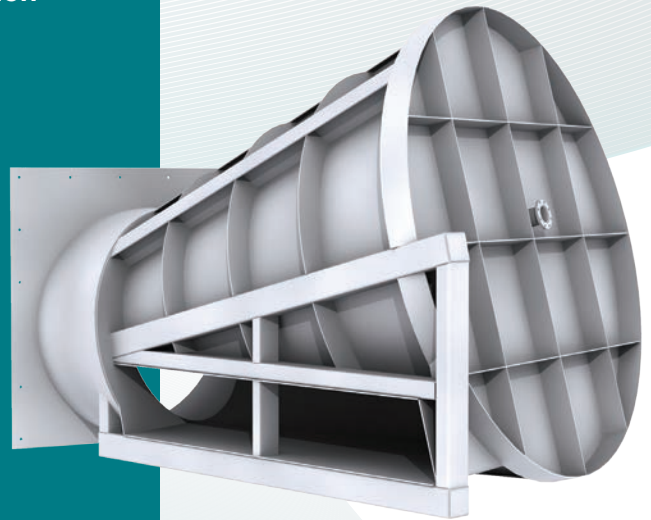
Hydro-Brake® Flood

Hydro-Brake® Flood is a highly sustainable, precision-engineered vortex technology for preventing watercourse flooding.

Hydro-Brake® Flood flow controls have been installed at the heart of low-maintenance, self-activating flood defences since the 1990s, and now protect more than 6,000 properties from an estimated £200m of flood damage in pioneering schemes across the UK.



Watercourse
flood prevention



- ✓ No external power.
- ✓ No moving parts.
- ✓ Upstream flood storage minimised.
- ✓ Minimal maintenance.

Bespoke, Precision Engineering

Each Hydro-Brake® Flood is a bespoke solution that precisely manages watercourse flows, right up to major dams with pass forward flow rates of 30 m³/s. The same technology is used just as successfully in smaller, dispersed schemes.

Each Hydro-Brake® Flood scheme is purpose-designed to optimise flow control performance characteristics and precisely calculate the amount of upstream storage required. Using Hydro-Brake® Flood vortex technology can reduce the volume of floodwater to be stored by up to 30% compared to fixed orifice controls.

A Simple, Elegant Solution

The internal geometry of Hydro-Brake® Flood is designed so that water can flow through it without restriction for as long as possible, minimising the upstream storage required. A self-activating vortex is created when the water reaches the pre-determined hydraulic head, holding back excess water, and releasing it at a controlled rate.

Expert Design and Manufacture

Designing fluvial interventions, whether on a large or small scale, requires expert engineering and hydraulic modelling in line with the flood risk management strategy. Hydro International can support with detailed design using Computational Fluid Dynamics and structural design using Finite Element Analysis, scale testing and production of detailed design drawings and specifications.

Hydro-Brake® Flood vortex flow controls are manufactured in high-grade stainless steel to be structurally fit-for-purpose, using modern production and control methods to ensure the design and performance objectives are delivered.

Low Impact, Minimal Maintenance

The Hydro-Brake® Flood has a large open area at all flow rates, resulting in a low risk of blockages. With no power or moving parts, the flow controls require minimal operational attention and maintenance.

Future-Proofed

Hydro-Brake® Flood schemes can be designed to allow for future variances in fluvial flows. A facility for future adjustment to allow for climate change can be incorporated without necessitating new engineering or construction works.

Monitoring

Flood alleviation at the fluvial level can be demonstrated to deliver a level of protection that is worth far more than the project costs. We can offer support and advice on post-installation monitoring of the value of the intervention.

Case Studies



Flood Prevention Scheme Protects 1,750 Properties in Glasgow

Glasgow City Council's £53 m White Cart Water Flood Prevention scheme protects 1,750 properties in the south of the city. Normally a shallow river, White Cart Water is prone to flash flooding. As little as twelve hours of rain can cause water levels to rise by six metres.

New manufacturing and installation techniques were developed as part of the project that saw the world's five largest-ever Hydro-Brake® Flood vortex flow controls installed in 3 dams in the highlands above the city. The final scheme controls flow rates and velocities up to a 1 in 200 year flood event, with a 45% maximum reduction in peak flows, holding back more than 2.5 billion litres of floodwater in upstream storage areas that make best use of the natural environment.



Vortex Technology Protects Northallerton Homes and Businesses

In the North Yorkshire town of Northallerton, a £3.1 million flood alleviation scheme is using Hydro-Brake® Flood technology to protect 170 homes and businesses. Two large Hydro-Brake® Flood vortex flow controls were installed in refurbished culverts on town's outskirts.

They enable excess water to be held back in specially-built flood storage basins. Before the scheme was built, excess floodwaters could overtop the watercourse in the agricultural land on its approach to the culverts sending flows to cause flooding in the east of the town. Hydro International carefully-sized the flow controls to minimise upstream storage requirements.

Hydro-Brake® Flood Selection Criteria

Suitability:	For rivers & watercourses; Flood storage reservoirs		
Flow Range (l/s)	Head Range (m)	Ability to match greenfield discharge rate	On-site water storage requirement
550 – 12,000 *	1.5 – 10 *	n/a	Low
Moving Parts?	External Power?	Risk of blockage?	
No	No	Very low	

* higher flows and heads may be possible (contact Hydro International to discuss)

Hydro-Brake® Optimum

The Hydro-Brake® Optimum is Hydro International's flagship passive flow control device and the most advanced vortex flow control available.

Hydro-Brake® Optimum is the only vortex flow control for which the head and discharge relationship can be fine-tuned to optimise your design. Designers can size a Hydro-Brake® Optimum to achieve the perfect hydraulic performance curve and engineer the best possible passive flow control performance.



Surface water management and SuDS



Combined drainage systems and CSOs



Watercourse flood prevention



Sewer network optimisation



Wastewater treatment plants



- ✓ No external energy source.
- ✓ No moving parts.
- ✓ Future-proof.
- ✓ Large outlet clearances prevent blockages.

There is No Equivalent

Hydro-Brake® Optimum dispenses with the need to choose from a range of sizes and types and instead offers built-in flexibility to size each unit for absolute fit. Each Hydro-Brake Optimum® is individually-sized, so you achieve performance without compromise for every project.

Maximise Storage Savings

The increased hydraulic efficiency of the Hydro-Brake® Optimum means you can reduce on-site storage by up to 15% than if an alternative vortex control is used. With reduced storage, you can lower construction and excavation costs as well as saving project time and overall land-use.

Best Value for Every Project

Selecting the superior performance of Hydro-Brake® Optimum does not mean a higher cost for your project. On the contrary, because your upstream storage can be fine-tuned to achieve the smallest volumes, construction, excavation and material costs are reduced.

Easy to Install

Hydro-Brake® Optimum comes with a range of installation options and accessories to make construction and installation as simple as possible.

Setting the Standard

The Hydro-Brake® Optimum is the culmination of more than 35 years of research and development by Hydro International, and the company continues to take an international lead in vortex technology and expertise. Hydro-Brake® Optimum is the only vortex flow control to be independently certified by BBA and WRc.



Minimal Maintenance

With up to 20% larger outlet clearances compared to other vortex devices, there is significantly less risk of blockage with a Hydro-Brake® Optimum. With no power source or moving parts, it offers minimal, predictable maintenance.

Future-Proofed

Hydro-Brake® Optimum can be supplied with an adjustable inlet so flows can be altered by up to 40% post-installation, to allow for future changes in operating conditions, for example as a result of site expansion or climate change.

Flow Control Chamber

A Hydro-Brake® Optimum flow control can be supplied prefitted in a precast reinforced concrete chamber. Custom options including high level emergency bypass, rodding pipe and removable units are also available.

Case Studies



Tight Fit for New Homes

Engineers challenged to solve a “tight fit” surface water management challenge on a West Yorkshire housing development used the Hydro-Brake® Optimum Design Tool to calculate a solution that optimised the limited pipe storage area. Using conventional flow control devices would have required more back up storage than would fit in the space available, but by using Hydro-Brake® Optimum flood protection measures, challenging discharge limits were met for a 1 in 100 year storm.



‘Optimum’ Savings for Developer with 21st Century Drainage

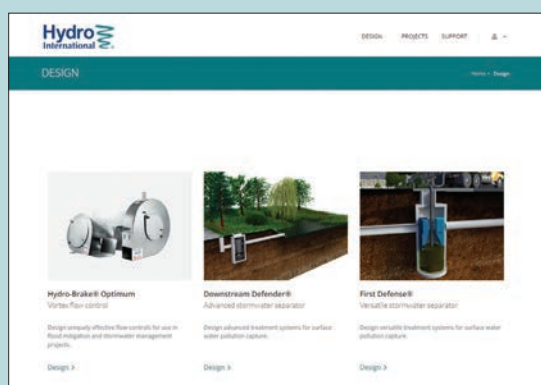
The first phase of Edinburgh City Council’s 21st Century Homes project, the Gracemount development showcases sustainable construction. A major feature of the drainage solution is Hydro International’s high performance Hydro-Brake Optimum® to control surface water which saved the developers over 30% in storage construction costs.

Photo courtesy of Edinburgh City Council

Hydro-Brake® Optimum Selection Criteria

Suitability:	Most sites, from very low to very high flow rates		
Flow Range (l/s)	Head Range (m)	Ability to match greenfield discharge rate	On-site water storage requirement
0.7 – 550 *	0.4 – 4.0	Very good	Low
Moving Parts?	External Power?	Risk of blockage?	
No	No	Very low	

* lower flows may be possible (contact Hydro International to discuss)



Explore the Options with our Online Design Tool

Our online design tool is a sizing engine that gives you the flexibility to compare flow control design options, output detailed design drawings and hydraulic data and import the results into commercially-available hydraulic modelling software.

The tool also has the added options to size and design the First Defense® and Downstream Defender® stormwater treatment separators.

hydro-int.design

Hydro-Brake® Agile

The Hydro-Brake® Agile flow control delivers precision engineering with best value for even the most constrained sites.

The Hydro-Brake® Agile flow control is a float-activated flow control that maintains a constant discharge to deliver precise performance over a wide range of heads. It is ideally suited to applications with constrained discharge requirements or where the flood storage area available through attenuation is very limited.



Surface water management and SuDS



Combined drainage systems and CSOs



Watercourse flood prevention



Sewer network optimisation



Wastewater treatment plants



- ✓ No external energy source.
- ✓ Rapid drain-down provides resilience to subsequent rainfall events.
- ✓ Future-proof – simple adjustments possible for future changes in operating conditions.
- ✓ Repeatable, predictable maintenance regime.

Meet Stringent Discharge Consents

Designing flood storage, whether above or below ground, is dependent on the rate at which excess water can be controlled and discharged. The Hydro-Brake® Agile flow control is the only flow control design that achieves a constant rate of discharge and therefore the minimum possible upstream storage.

Whether controlling surface water on a housing development, or regulating flows in a wastewater treatment works, investment in a precision-engineered device can result in considerable savings in total project costs.

Sustainable Solution

The Hydro-Brake® Agile flow control provides sustainable control of flood storage without the need for external power sources or control circuits. Simple adjustments can be made to future-proof the device to allow for climate change.

Quality Manufacture

The Hydro-Brake® Agile flow control is precision-engineered using high-grade stainless steel with long-life, durable components and CE marked in accordance with the EU Machinery Directive (2006/42/EC). Manufactured in the UK, the flow control can be transported quickly to site to meet project timescales.

Easy to Install and Maintain

During dry weather periods, and especially during the first flush of a storm, the outlet area is at its largest, reducing the risk of blockages.

In the event of a blockage, an integrated release mechanism can be operated from surface level, enabling the gate to be fully opened and returned to its operating position.

Hydro-Brake® Agile Flow Control Chamber

The Hydro-Brake® Agile flow control can be supplied pre-fitted in a precast reinforced concrete chamber for quick and easy installation on site.

A range of outlet pipe sizes is also available to suit site requirements. Once lifted into position, the connecting pipework can be connected and a cover slab installed. To suit the location and invert required, the chamber depth can be easily varied with concrete rings.

Example Solutions

Constrained Space

For an urban in-fill housing project in a heavily-developed inner city area, the design team were keen to deliver an effective drainage strategy. However, there was limited space available, conflicting demands from new and existing services, and an existing drainage infrastructure with very limited capacity to accept additional flows.

Using a flow control that provided a near-constant discharge rate within the parameters of the available downstream capacity, the surface water was moved off-site as quickly and effectively as possible, enabling the on-site storage to be reduced to a level that could be accommodated in the heavily constrained space available.

Constant Discharge

Providing temporary flood storage through attenuation was the solution to a known surface water flooding problem. A flow control was needed to limit flow to the existing drainage network, with the excess rainwater overflowing into an off-line attenuation tank. Implementation costs had to be kept to an absolute minimum or the project may not have been feasible. In addition, any surcharge to the upstream drainage network would have moved flooding to a different part of the catchment.

A constant discharge flow control was therefore used to pass forward an appropriate amount of flow at all times, minimising pressure on the upstream network and only putting floodwater into the attenuation structure when absolutely necessary.

Hydro-Brake® Agile Selection Criteria

Suitability:	Constrained sites with stringent discharge consents		
Flow Range (l/s)	Head Range (m)	Ability to match greenfield discharge rate	On-site water storage requirement
4.5 – 100	0.4 – 2.4	Good	Very low
Moving Parts?	External Power?	Risk of blockage?	
Yes	No	Not suited to all sites	

Hydro-Brake® Orifice

The Hydro-Brake® Orifice delivers cost-effective, precise, repeatable flow control and is suitable for unconstrained sites with generous discharge consents

The Hydro-Brake® Orifice is a precision-cut orifice plate flow control, available in a broad range of configurations. A low-cost, low-complexity flow control, it is the ideal choice where there is minimal limitation on space available for on-site flood storage and attenuation, or where there are generous discharge consents.



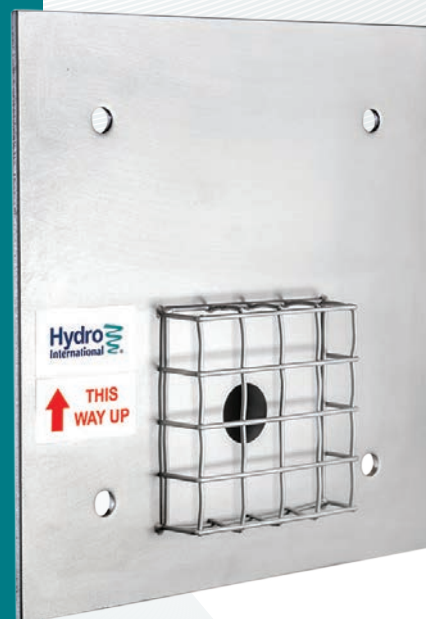
Surface water
management
and SuDS



Watercourse
flood
prevention



Sewer network
optimisation



Flexible and Versatile

Already trusted as part of Hydro International's family of precision-engineered flow control devices, the Hydro-Brake® Orifice can be designed and manufactured to meet a wide variety of configurations. With the Hydro-Brake® Orifice there is no need to compromise on your project needs.

Configured for Each Site

Each Hydro-Brake® Orifice is manufactured to suit the precise hydraulic requirements specified for the application. Our experienced professional engineering team will work with you to understand the needs of your site and recommend the best solution.

A wide variety of configurations and mounting options is available, for example integrated mesh guards, curve mount, pipe inserts and slide- or pivot-mounts. Hydro International can advise on sizing and flow rates and recommend the best solution for your site.

Quality Manufacture

The Hydro-Brake® Orifice is manufactured from high-grade stainless steel under strict Quality Assurance to the exacting methods and tolerances set out in the international standard BS EN ISO 5167-2: 2003.

Simple to Install

The Hydro-Brake® Orifice is simple to install. It can also be supplied pre-fitted in a precast reinforced concrete chamber for 'plug-and-play' installation on site.

Resilience by Design

The Hydro-Brake® Orifice can be supplied with integrated protection against the risk of blockages. Alternatively, the Hydro-Brake® Orifice can be mounted on moveable or removable structures to allow for manual intervention to drain the control chamber from surface level and clear any blockages that do occur.

Hydro-Brake® Orifice Selection Criteria

Suitability:	Unconstrained sites with generous discharge consents		
Flow Range (l/s)	Head Range (m)	Ability to match greenfield discharge rate	On-site water storage requirement
2.5 – 100 *	0.25 – 2.0 *	Not suited to all sites	Unconstrained
Moving Parts?	External Power?	Risk of blockage?	
No	No	Not suited to all sites	

* flows and heads may be possible outside of these ranges (contact Hydro International to discuss)

Hydro-Brake® Flow Control Series Selection Guide

The Hydro-Brake® Flow Control Series is a versatile toolbox for surface water, fluvial, foul water, and sewer network flow control. No matter what the site and budget, every flow control offers the same precision-engineered performance.

Features	Hydro-Brake® Flood	Hydro-Brake® Optimum	Hydro-Brake® Agile	Hydro-Brake® Orifice
Suitability	For watercourses; Flood storage reservoirs	Most sites, from very low to very high flow rates	Constrained sites with stringent discharge consents	Unconstrained sites with generous discharge consents
Flow Range (l/s) *	550 – 12,000	0.7 – 550	4.5 – 100	2.5 – 100
Head Range (m) *	1.5 – 10	0.4 – 4.0	0.4 – 2.4	0.25 – 2.0
Ability to Match Greenfield Discharge Rate	n/a	Very good	Good	Not suited to all sites
Moving Parts	No	No	Yes	No
External Power Requirement	No	No	No	No
Constant Discharge	No	No	Yes	No
On-site Storage	Low	Low	Very low	Unconstrained
Risk of Blockage	Very low	Very low	Not suited to all sites	Not suited to all sites

* flows and heads outside of these ranges may be possible (contact Hydro International to discuss)

Expert Design Support

No matter how big or small the project, Hydro International's professional engineers are on hand to provide free support to designers and specifiers to aid with the correct selection and configuration of Hydro flow controls for each project design.

Our dedicated design support team advises on best-practice sizing, flow and storage calculations for the Hydro-Brake® Flow Control Series within your surface water, fluvial, sewer or wastewater plant design.

Consultancy

Hydro International's Consultancy team is available for civil engineering, flood risk management and hydraulic system modelling for new and retrofit development, fluvial or wastewater treatment plant projects.

Documentation

Our dedicated design support team can assist with the output of hydraulic data to support your system design and dimensioned installation drawings, as well as advising on successful integration with other Hydro International water treatment and storage products.

Call the Hydro-Brake® Hotline 01275 337937
or email stormwater@hydro-int.com.

For Flow Control
Product and Design Advice:

Tel: 01275 337937

Email: stormwater@hydro-int.com

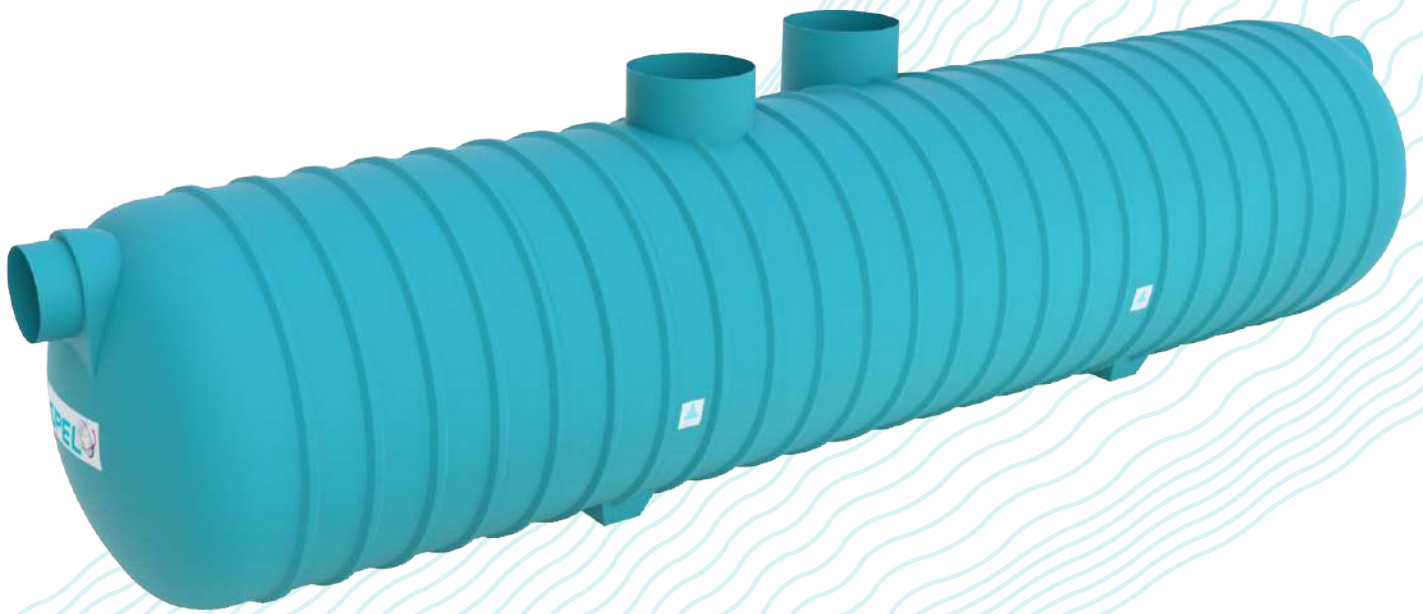
Hydro-Brake® Flow Control Series

Shearwater House
Clevedon Hall Estate
Victoria Road, Clevedon
BS21 7RD

Tel: **01275 878371**
Fax: **01275 874979**

hydro-int.com

Turning Water Around...®



SPEL Stormceptor

ESR (Enhanced Silt Retention)

SuDS Compliant ESR Range

spelproducts.co.uk

SPEL Stormceptor ESR Range

By-Pass System

The **total** treatment solution for SuDS

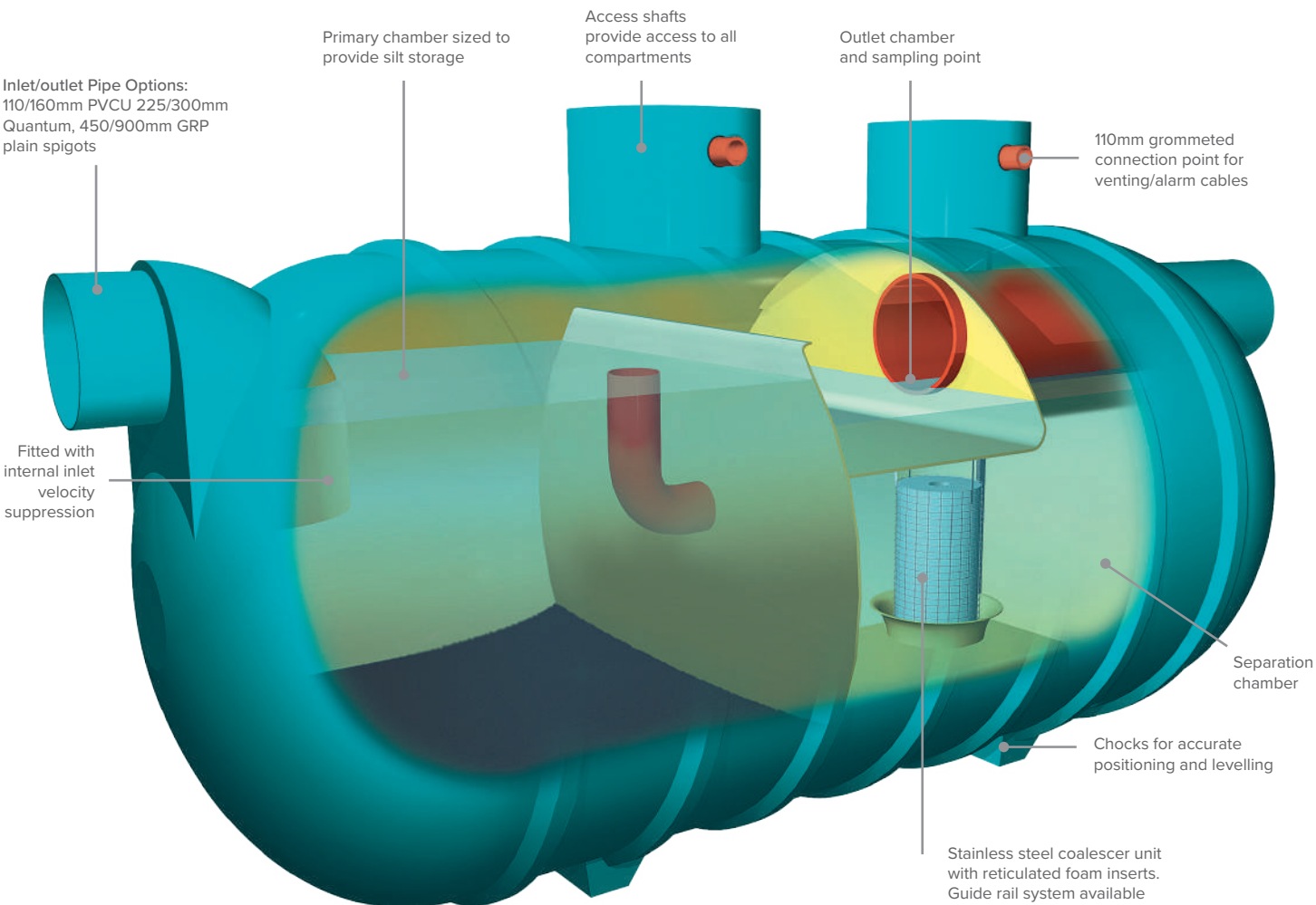
The new SPEL ESR System is fully certified to meet the CIRIA SuDS Mitigation Index. It has been tested by WRc (for TSS and Metals) to the British Water Code of Practice for Manufactured Treatment Devices. This unit is also compliant to the British and European Standard BS EN 858.

SPEL's ESR range is a total treatment system removing Hydrocarbons, Total Suspended Solids (TSS) and Metals (particulate). It's a highly efficient, single unit, water quality SuDS component.

SPEL ESR Stormceptor Certified Mitigation Index

TSS	0.8
Metals	0.6
Hydrocarbons	0.9*

**H R Wallingford test results to BS EN 858*



SPEL Stormceptor ESR Range

By-Pass System



Surface Water Treatment Device Performance Declaration

Testing carried out according to British Water Code of Practice

Product Details	Description
Manufacturer	SPEL Products
Treatment Device Name/Model	Stormceptor Type 210 C1/SC
General description	Class 1 By-pass Separator with Silt Capacity
Envisaged application	Treatment of Surface Water Run-off
Pollutant(s) captured	Suspended Solids

Test	Value	Unit
Treatment device capacity	3200	litres
Sediment Storage capacity	1000	litres
Treatment Flow rate	10	l/s
Connected Area	1,333	m²
Pollution retention flow rate	10	l/s

Parameter	Value	Unit
Maximum capacity flow rate	100	l/s
Device head loss (at treatment flowrate)	0.15	m
Device head loss (at maximum capacity treatment flowrate)	-	m
TSS capture and retention efficiency (Milisil W4 test sediment)	82	%
Zinc capture efficiency (if tested)	Not tested for dissolved metals	%
Zinc retention efficiency (if tested)	Not tested for dissolved metals	%
Copper capture efficiency (if tested)	Not tested for dissolved metals	%
Copper retention efficiency (if tested)	Not tested for dissolved metals	%
Dissolved Metals reduction	0.0	%
Particulate metals reduction*	61.5*	%
Total Metals reduction*	61.5*	%
Total Metals Mitigation Index	0.615*	-

* Extrapolated value in accordance with British Water How to Guide: Applying the CIRIA The SuDS Manual (C753) Simple Index Approach to Proprietary / Manufactured Stormwater Treatment Devices. Version 7, Section 4.3, (2021- under pre-publication review).

Certificates of compliance from WRc and HR Wallingford for the SPEL Stormceptor ESR Range

CERTIFICATE

LIGHT LIQUID SEPARATOR TEST PERFORMANCE CERTIFICATE
Compliance with Clause 8.3.3 of BS EN 858

Separator make and model number: SPEL STORMCEPTOR 330C1/SC NSB30
As detailed in SPEL Drawing SSP 9076

The separator tested complied with the drawing provided by the manufacturer and no additional features were noticed

Test date: 12 October 2006

Designated/nominal flow rate, Qw (litres/second): 30 litres/s
Net capacity of separator (excluding any allowance for silt storage), Vk (litres): 5050 litres

Total duration of test (minutes): 20 min
Running-in period (≥ 15 minutes): 15 min
Sampling period (minutes): 5 minutes common to all tests

Oil flow rate (based on 0.5% of water flowrate, litres/second): 0.15 litres/s

Temperature of oil (°C): 16.2
Temperature of water (°C): 15.6
Temperature of air (°C): 16.8

Analysis of samples by IR spectroscopy carried out by: Intertek Caleb Brett Testing Services*
Date of results: 16 October 2006

Sample	Oil concentration (mg/l)**	Name	Date
1	0.1		
2	0.5		
3	<0.1		
4	0.6		
5	0.2		
Resulting average:	0.3mg/l		

* NAMAS accredited laboratory
** Value of baseline concentration deducted

Handwritten signature: 17/10/06
For and on behalf of HR Wallingford Ltd.



SPEL's Head of Technical Development alongside the WRc testing officer.

Research and Development

Research and development is at the heart of what we do at SPEL, our passion as Zero Pollution Ambassadors is to be at the cutting edge of clean surface water technology.

Months of rigorous testing has resulted in the new SPEL Stormceptor ESR Range.

Quality Assured Company
BS EN ISO 9001
Design & Manufacture



Protecting our environment for over 45 years

The SuDS Manual is leading good practise in drainage design, SPEL are endorsing this with the release of the new SPEL Stormceptor ESR range.

Total Suspended Solids (TSS)	Metals	Hydrocarbons
0.8	0.6	0.9*

*H R Wallingford test results to BS EN 858

Added to these class-leading Mitigation Indices, the ESR range benefits from:

- British/European Standard BS EN 858-1 2002 certification.
- The SPEL 25 year shell Warranty.
- 50 year+ life expectancy.
- ISO9001 quality assurance.
- ISO14001 committed to environmental improvement

26.2 Pollution hazard indices for different land use classifications

Land use	Pollution hazard level	Total suspended solids (TSS)	Metals	Hydrocarbons
Residential roofs	Very low	0.2	0.2	0.05
Other roofs (typically commercial/industrial roofs)	Low	0.3	0.2 (up to 0.8 where there is potential for metals to leach from the roof)	0.05
Individual property driveways, residential car parks, low traffic roads (eg cul de sacs, homezones and general access roads) and non-residential car parking with infrequent change (eg schools, offices) ie < 300 traffic movements/day	Low	0.5	0.4	0.4
Commercial yard and delivery areas, non-residential car parking with frequent change (eg hospitals, retail), all roads and trunk roads/motorways ¹	Medium	0.7	0.6	0.7
Sites with heavy pollution (eg haulage yards, lorry parks, highly frequented lorry approaches to industrial estates, waste sites), sites where chemicals and fuels (other than domestic fuel oil) are to be delivered, handled, stored, used or manufactured; industrial sites; trunk roads and motorways ¹	High	0.8 ²	0.8 ²	0.9 ²

26.3 Indicative SuDS mitigation indices for discharges to surface waters

Type of SuDS component	Mitigation Indices		
	TSS	Metals	Hydrocarbons
Filter strip	0.4	0.4	0.5
Filter drain	0.4 ²	0.4	0.4
Swale	0.5	0.6	0.6
Bioretention system	0.8	0.8	0.8
Permeable pavement	0.7	0.6	0.7
Detention basin	0.5	0.5	0.6
Pond ⁴	0.7 ³	0.7	0.5
Wetland	0.8 ³	0.8	0.8
Proprietary treatment systems ^{5,6}	These must demonstrate that they can address each of the contaminant types to acceptable levels for frequent events up to approximately the 1 in 1 year return period event, for inflow concentrations relevant to the contributing drainage area.		

Tables from The SuDS Manual (C753), p568-569

For reference notes, please see the full manual: https://www.ciria.org/Memberships/The_SuDs_Manual_C753_Chapters.aspx

SPEL Stormceptor ESR Range By-Pass System

ESR Specification Chart

Model	Series	Treated Flow Rate - l/s	Maximum Flow	Catchment area (m ²)*	Oil storage (litres)	Silt capacity (litres)	Overall length* (mm) L	Overall diameter (mm)	Inlet Invert (mm) A	Base to Inlet (mm) B	Base to outlet (mm) C	Max in/ out pipe diameter** (mm)	Number of access shafts (dia. mm)			
													600	750	900	1200
ESR10/C1	200	10	100	1,333	150	1,000	2,920	1,225	560	1,350	1,300	300	-	1	-	-
ESR15/C1	200	15	150	2,000	225	1,500	4,237	1,225	560	1,350	1,300	300	-	1	-	-
ESR20/C1	300	20	200	2,665	300	2,000	3,200	1,875	700	1,450	1,350	450	2	-	-	-
ESR25/C1	300	25	250	3,333	375	2,500	3,540	1,875	700	1,450	1,350	450	2	-	-	-
ESR30/C1	300	30	300	4,000	450	3,000	4,420	1,875	700	1,450	1,350	450	-	1	1	-
ESR40/C1	300	40	400	5,333	600	4,000	5,760	1,875	740	1,410	1,310	450	1	1	-	-
ESR45/C1	300	45	450	6,000	675	4,500	6,570	1,875	740	1,410	1,310	450	1	1	-	-
ESR50/C1	300	50	500	6,665	750	5,000	7,060	1,875	740	1,410	1,310	450	1	1	-	-
ESR60/C1	400	60	600	8,000	900	6,000	4,400	2,700	950	2,100	2,000	600	1	-	1	-
ESR70/C1	400	70	700	9,333	1,050	7,000	5,250	2,700	950	2,100	2,000	600	1	-	1	-
ESR80/C1	400	80	800	10,665	1,200	8,000	6,170	2,700	950	2,100	2,000	600	1	-	1	-
ESR100/C1	400	100	1000	13,333	1,500	10,000	7,400	2,700	1,100	1,950	1,850	750	1	-	1	-
ESR125/C1	400	125	1250	16,665	1,875	12,500	9,050	2,700	1,100	1,950	1,850	750	1	-	1	-
ESR150/C1	400	150	1500	20,000	2,250	15,000	9,950	2,700	1,100	1,950	1,850	750	-	-	2	-
ESR160/C1	400	160	1600	21,333	2,400	16,000	11,830	2,700	1,250	1,800	1,700	750	1	1	1	-
ESR180/C1	500	180	1800	24,000	2,700	18,000	7,470	3,650	1,185	2,690	2,550	900	-	-	-	-
ESR200/C1	500	200	2000	26,665	3,000	20,000	8,530	3,650	1,185	2,690	2,355	1,200	-	-	-	-
ESR250/C1	500	250	2500	33,333	3,750	25,000	10,040	3,650	1,185	2,690	2,355	1,200	-	-	-	-
ESR300/C1	600	300	3000	40,000	4,500	30,000	10,310	4,150	1,325	2,850	2,675	1,200	-	-	-	-
ESR350/C1	600	350	3500	46,665	5,250	35,000	11,470	4,150	1,325	2,850	2,675	1,200	-	-	-	-
ESR400/C1	600	400	4000	53,333	6,000	40,000	12,690	4,150	1,325	2,850	2,675	1,200	-	-	-	-
ESR500/C1	600	500	5000	66,665	7,500	50,000	15,870	4,150	1,325	2,850	2,675	1,200	-	-	-	-
ESR600/C1	600	600	6000	80,000	9,000	60,000	18,260	4,150	1,325	2,850	2,675	1,200	-	-	-	-
ESR700/C1	600	700	7000	93,333	10,500	70,000	22,250	4,150	2,850	2,850	2,675	1,200	-	-	-	-

*These catchment areas are based on the SuDS Manual requirement for By-Pass devices to treat the 1 in 1 year storm event (27mm).

**This dimension is for A-C inlet/outlet options, larger pipe sizes are available for D-I inlet/outlet options.

200 Series ESR – Inside diameter 1200mm, outside diameter 1225mm.

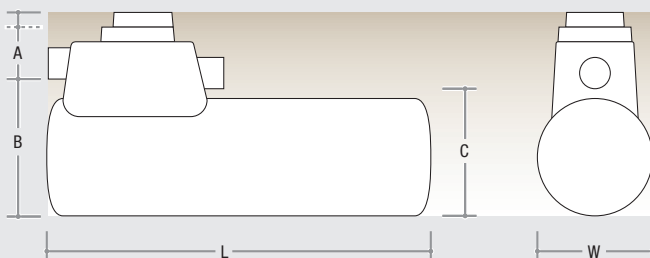
300 series ESR – Inside diameter 1800mm, outside diameter 1875mm.

400 series ESR – Inside diameter 2600mm, outside diameter 2700mm.

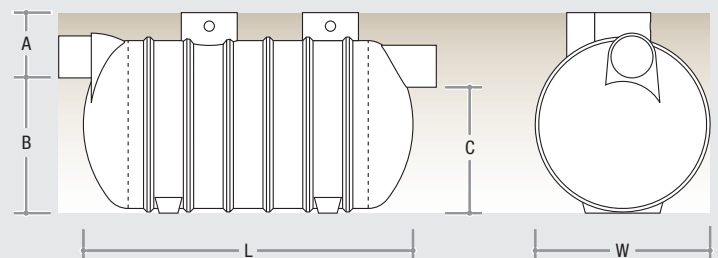
500 series ESR – Inside diameter 3500mm, outside diameter 3650mm.

600 series ESR – Inside diameter 4000mm, outside diameter 4150mm.

200 series



300/400/500 & 600 series



Optional extras

SPEL coalescer unit guide rail systems

To facilitate easy insertion of coalescer units, the SPEL guide rail system manufactured in stainless steel can be incorporated into SPEL Puraceptors and class 1 Stormceptors.

Brackets fixed to the top and bottom of the coalescer unit simply engage the stainless steel guide rail fixed to the top of the stub access shaft. The coalescer unit is then lowered in the normal way, being guided at the correct angle into the conical base.

Lifting chains are available for the larger coalescer units and where extension shafts are fitted.

Extension guide rails can be incorporated into SPEL extension shafts to suit.

SPEL coalescer unit lifting, locating and locking system

The SPEL lifting, locating and locking system is manufactured in stainless steel and replaces the standard coalescer unit handle.

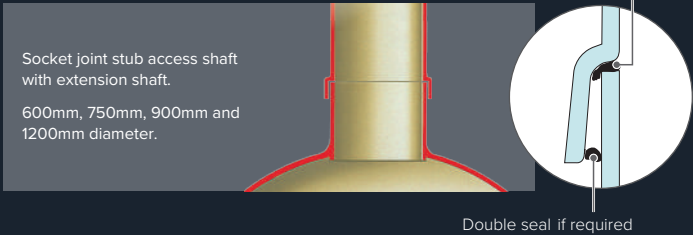
The locating/locking handle ensures the coalescer unit is seated and locked in its correct position after maintenance.



Above left: Lifting, locating and locking system with guide rail system.
Above right: The SPEL coalescer unit with lifting chain.

SPEL extension access shafts

Extension access shafts are available for deep invert applications.



Tank shell specifications

The 'standard' specification is normally adequate for most installations but heavier specifications are available depending upon the burial depth and water table level, in winter. The concern is when the system is emptied completely and remains empty for a period of time.

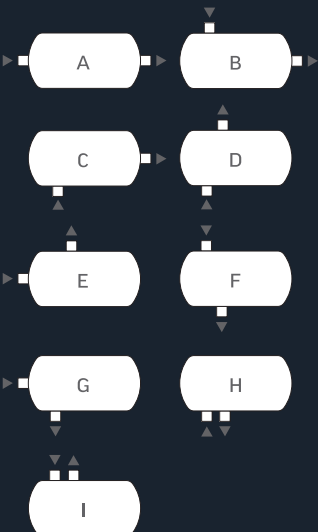
Standard tanks			Heavy tanks		
Series	WT (m)	D (m)	Series	WT (m)	D (m)
100/200	1.0	4.0	100/200	2.0	6.0
300	0.9	4.0	300	2.8	5.6
400	1.3	5.0	400	3.5	6.0
500	1.9	5.7	500	4.5	7.25
600	2.4	6.2	600	4.7	7.3

WT depth of water table	D maximum depth	WT depth of water table	D maximum depth
High water table	Well drained ground	High water table	Well drained ground

*Based on installation in concrete with concrete surround
For pea gravel surround, see SPEL Data Manual p13.5*

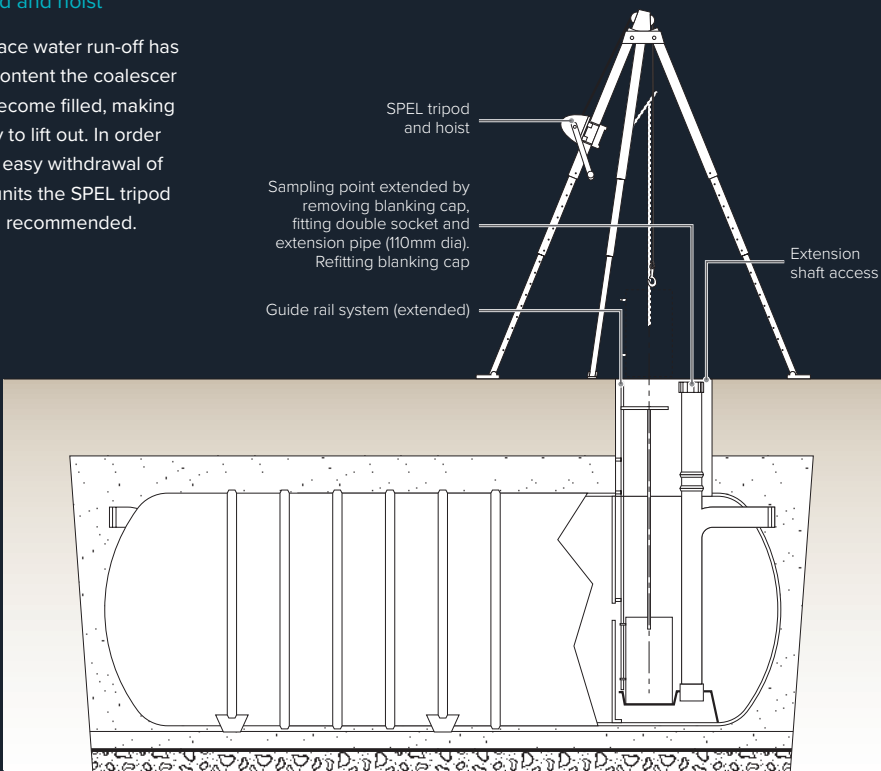
SPEL ESR Range – Inlet/outlet orientation

Dependent upon model and diameter of connections, these nine different orientations are available. However on the larger models it is important to check with our technical department.



SPEL tripod and hoist

Where surface water run-off has a high silt content the coalescer units can become filled, making them heavy to lift out. In order to facilitate easy withdrawal of coalescer units the SPEL tripod and hoist is recommended.



SPEL

Quality that protects the environment the **safest way**



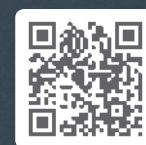
The SPEL underground tanks have been designed with reference to BS EN 13121

SPEL Tank shells carry a 25 year Warranty and have a life expectancy of over 50 years

Rigorous quality control procedures at all stages of manufacture for each serial numbered tank, ISO 9001.

SPEL is an environmentally accredited company to ISO 14001.

Certificate No: FM 35174 UVDB/Achilles accredited – Supplier No. 88611.



Scan code with a QR reader to launch our website: spelproducts.co.uk

#ZeroPollutionAmbassadors

SPEL 10/21

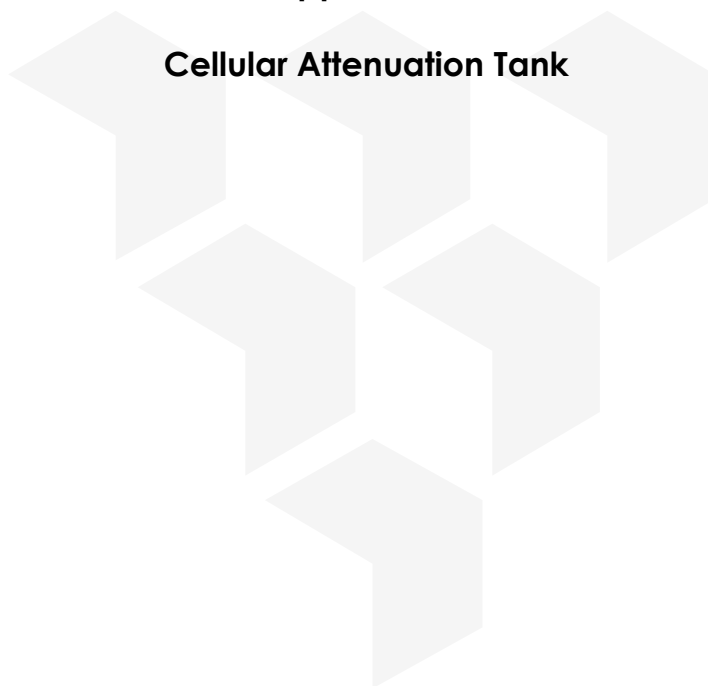
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Appendix B

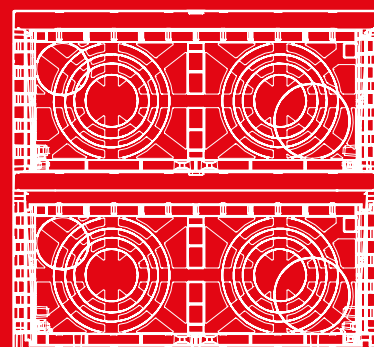
Cellular Attenuation Tank





EcoBloc System

Stormwater management





Production site in Dachstein (France)

Production site in Teningen (Germany) near Freiburg

GRAF – Setting standards in quality

Otto Graf GmbH has been supplying high-quality plastic products to its customers for 50 years. In 1974, GRAF developed its first pioneering range of rainwater harvesting products. Today we are market leader in numerous countries for Rainwater Harvesting Systems.

High Quality Manufacturing

Graf continuously invests in the expansion of its headquarters in Teningen, near Freiburg (Breisgau). The facility has now an approximate area of 155,000 m² and is one of the most modern production facilities for plastic products in the world. Our choice of Germany for the new production site was easy. On the one hand, we feel an obligation to the site because of our history. On the other, we would like to offer our customers products of the highest quality.

Where quality comes first

To ensure consistent high product quality, you need optimised production processes and outstanding quality management. Every individual tank at the new production site in Teningen is checked for dimensional accuracy, wall thickness and weight. All production parameters, e.g. material composition, machine settings and the staff involved in the production process, are documented for each individual product.

Our goal: your satisfaction

More than 100,000 satisfied customers already benefit from the advantages of GRAF products.



Manufacturing certified according to ISO 9001



Manufacturing certified according to ISO 50001



Internationally proven: GRAF infiltration technology



Warehouse, Kent (UK)



Housing development, Singapur (SG)



Energy supplier, Warwick (UK)



Daycare centre, Lörrach (DE)



University of Agriculture, Prague (CZ)



Industrial building, Tumeltsham (AT)

EcoBloc

Stormwater management system



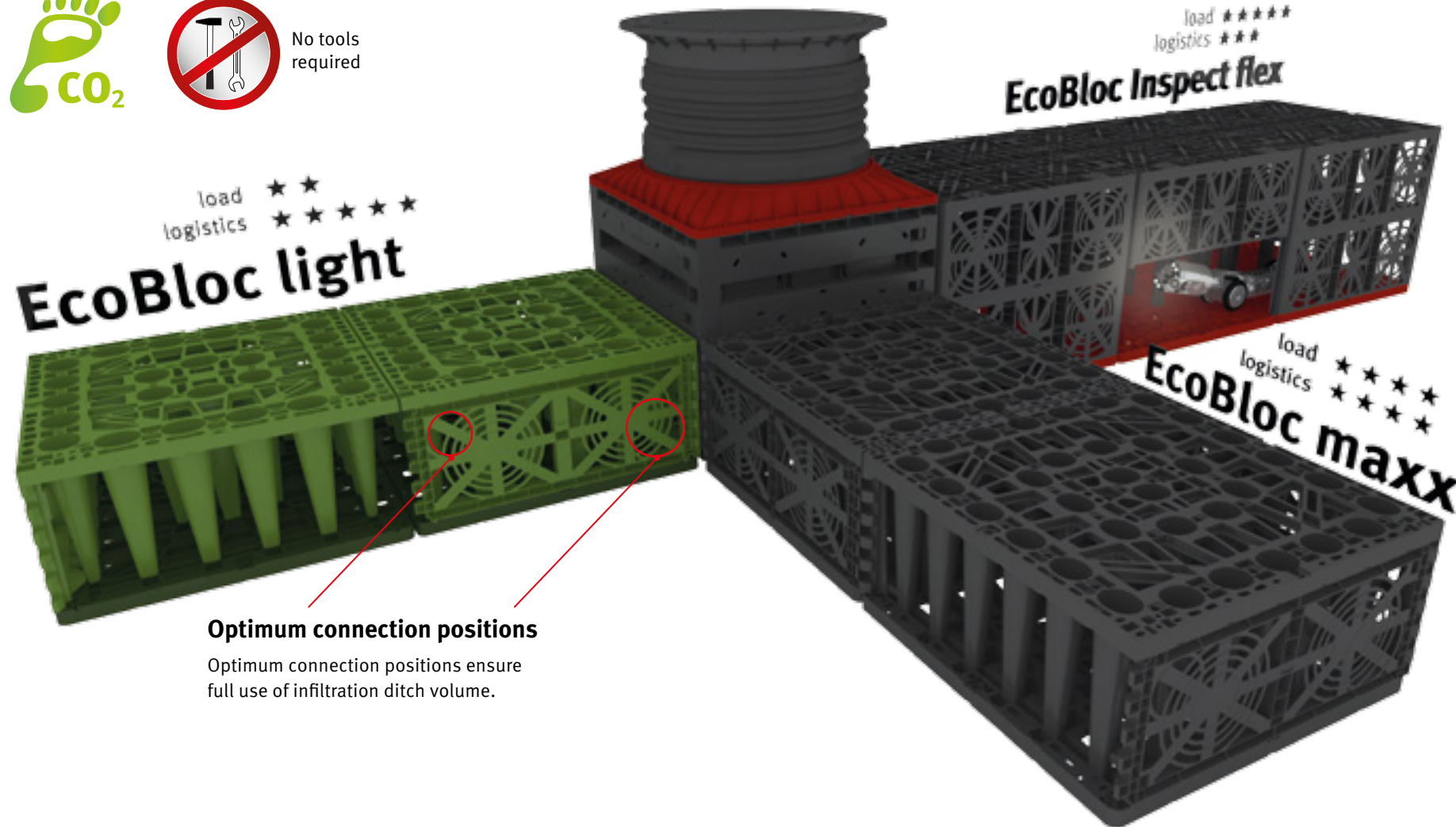
Various applications

- ✓ Rainwater infiltration
- ✓ Stormwater attenuation
- ✓ Rainwater harvesting



No tools required

load ★★
logistics ★★ ★★ ★★ ★★ ★★
EcoBloc light



Optimum connection positions

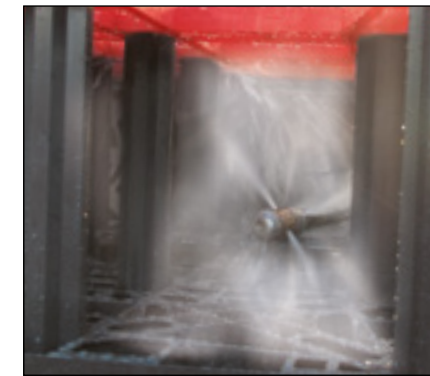
Optimum connection positions ensure full use of infiltration ditch volume.

Fully integrated shaft

The Vario 800 flex shaft system (page 12) can be directly installed in an EcoBloc infiltration or infiltration/attenuation system. The connection surfaces of the inspection channels in the Vario 800 flex shaft system are accurately matched to the EcoBloc system.

Lorry-bearing up to 60 tons

The GRAF EcoBloc Inspect flex has a heavy-duty lorry-bearing capacity of 60 tons with an 800 mm (2' 7.5") earth covering.



High pressure jetting possible

GRAF EcoBloc Inspect flex can easily resist high pressure jetting.



Easy to inspect

The standard inspection channel allows the entire infiltration/attenuation system to be monitored effectively. The EcoBloc Inspect flex allows access by commercially available inspection cameras. This has been confirmed by several independent testing authorities.



High storage volume

GRAF infiltration modules have three times the storage volume of a standard gravel infiltration ditch. One module therefore takes the place of around 1300 kg (1,4 tons) of gravel or a 50 m (164') drainage pipe. Since you don't have to excavate so much soil and enjoy great value for money compared with a standard gravel infiltration ditch, the GRAF modules save you hard-earned cash!

Service life of over 50 years

A durable product design ensures sustainability. The GRAF EcoBloc system and the Vario 800 flex shaft system is designed for a service life of over 50 years.

Easy to install

The modules are fitted simply, at speed and in various ways. They can be installed without heavy machinery – one EcoBloc Inspect flex module weighs just 8 kg (17.6 lbs), even only 7 kg (15.4 lbs) for one EcoBloc light



Up to 97% reservoir volume

The GRAF EcoBloc light has a gross volume of 225 litres (59.4 US gal.) and a reservoir volume of 219 litres (57.9 US gal.). With a reservoir volume in excess up to 97%, it is a market-leading product. The EcoBloc variants maxx and Inspect flex still offer a reservoir coefficient of 96% despite their high load-bearing capacity.

Installation depth of up to 5 metres (16' 4.8")

Even under very heavy loads, GRAF EcoBloc Inspect flex modules can be installed at a depth of up to 5 metres (16' 4.8"). This means that up to 14 layers are possible. Please consult GRAF when the installation depth is greater than 5 metres.

GRAF EcoBloc Configurator

Please ask your GRAF sales consultant for your login account information to the GRAF EcoBloc Configurator.

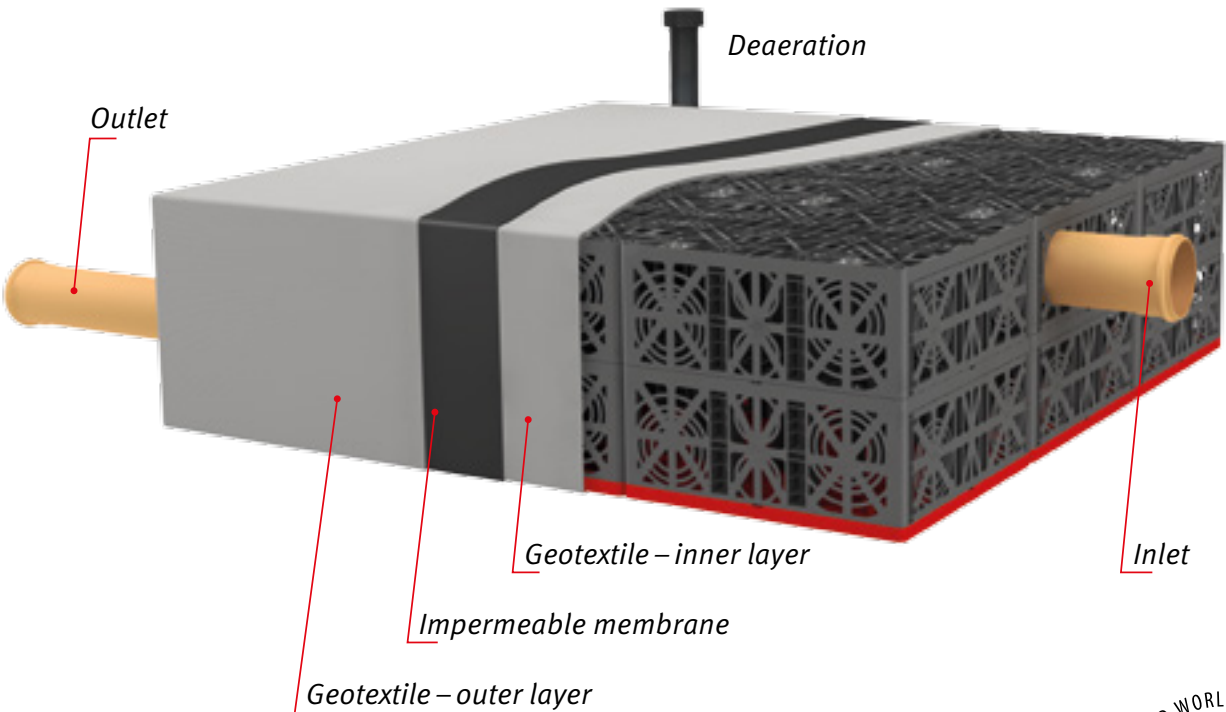


Stormwater attenuation

The controlled discharge of rainwater is increasingly important during heavy rain. The GRAF EcoBloc modules can

be also surrounded by an impermeable membrane, which prevents water from escaping from the system unchecked.

Restricted outflow allows the water to be discharged into the sewage system in a controlled manner.

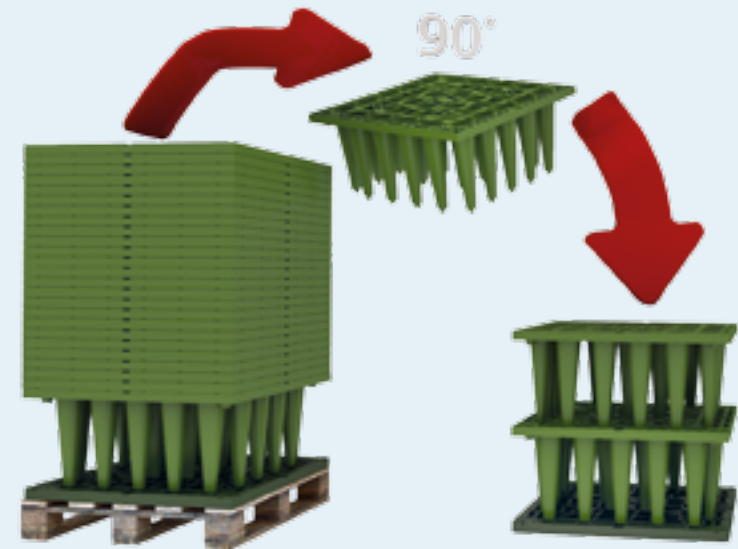
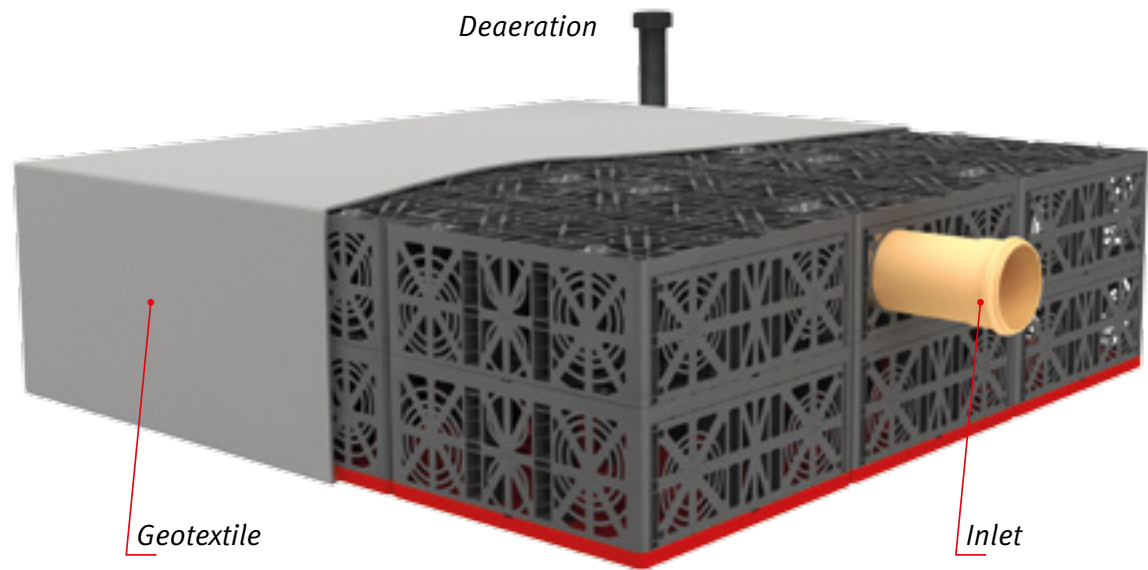


Rainwater infiltration

Local infiltration of rainwater is gaining in importance. As we cover over more and more ground with concrete, we are interrupting the natural water

cycle. The GRAF EcoBloc modules combine environmental management of rainwater with the opportunity to protect against flooding. It stores rainwater

and gradually releases it back into groundwater reserves.



1. Stackable

To save space during transport, the EcoBloc maxx and EcoBloc light modules are stacked into each other. This minimizes transport costs, storage space in stock and CO2 emissions.

2. Easy installation

The EcoBloc base plate forms the foundations of each EcoBloc system. Up to 14 EcoBloc modules can be fitted on one base plate.

3. Ready

The side faces are sealed with EcoBloc end plates. The EcoBloc system can be adapted to match individual requirements.



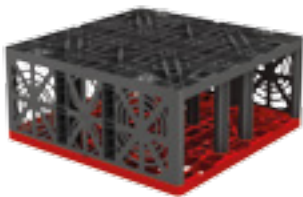
Eco-friendly product – green logistics

One lorry can transport up to 2700 EcoBloc light units. That corresponds to a volume of 610 m³ (161,145 US gal.). This reduces carbon emissions during transport by 85 %!

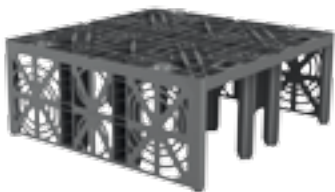


EcoBloc Inspect flex

- Lorry-bearing 60 tons/HS-25
- 150 m³ (39,625 US gal.)/Truck
- Inspectable
- High pressure jetting possible



Load ★★★★★
Logistics ★★★

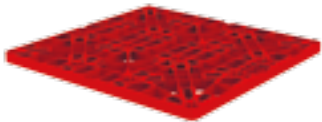


EcoBloc Inspect flex

DN 100 (4")/150 (6")/200 (8") connecting surfaces

Volume	Length	Width	Height	Weight	Colour	Order no.
205 l (54.2 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	320 mm (12.6")	8 kg (17.6 lbs)	grey	402005

Webcode G4107



EcoBloc Inspect flex base plate

Forms the foundation of the EcoBloc Inspect flex system

Volume	Length	Width	Height	Weight	Colour	Order no.
25 l (6.6 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	40 mm (1.6")	4 kg (8.8 lbs)	grey	402006

EcoBloc Inspect flex end plates

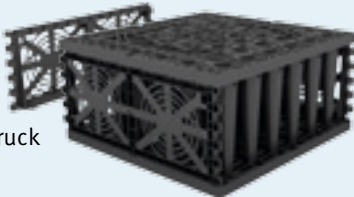
The front ends of an EcoBloc Inspect flex system are sealed by end plates with DN 100 (4")/150 (6")/200 (8") contact surfaces



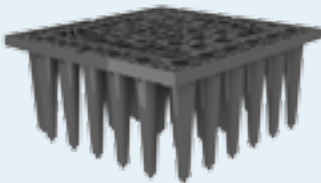
Item	Colour	Order no.
EcoBloc Inspect flex end plates (Set 2 units)	grey	402002

EcoBloc maxx

- Lorry-bearing 40 tons/HS-20
- 410 m³ (108,310 US gal.)/Truck



Load ★★★★★
Logistics ★★★★★



EcoBloc maxx

Connecting surfaces on EcoBloc maxx end plates

Volume	Length	Width	Height	Weight	Colour	Order no.
225 l (59.4 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	350 mm (13.8")	9 kg (19.8 lbs)	grey	402200

Webcode G4108



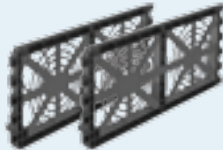
EcoBloc maxx base plate

Forms the foundation of the EcoBloc maxx system

Volume	Length	Width	Height	Weight	Colour	Order no.
25 l (6.6 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	40 mm (1.6")	4 kg (8.8 lbs)	grey	402201

EcoBloc maxx end plates

The outside surface of an EcoBloc maxx system is sealed by end plates with contact surfaces DN 100 (4") / 150 (6") / 200 (8") / 250 (10")



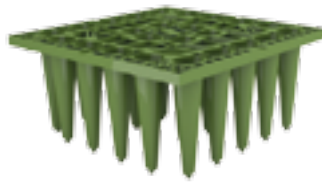
Item	Colour	Order no.
EcoBloc maxx end plates (Set 2 units)	grey	402203

EcoBloc light

- Lorry-bearing 12 tons
- 610 m³ (161,145 US gal.)/Truck



Load ★★
Logistics ★★★★★

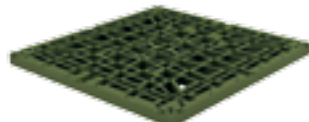


EcoBloc light

Connecting surfaces on EcoBloc light end plates

Volume	Length	Width	Height	Weight	Colour	Order no.
225 l (59.4 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	350 mm (13.8")	7 kg (15.4 lbs)	green	402300

Webcode G4109



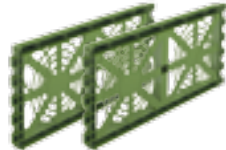
EcoBloc light base plate

Forms the foundation of the EcoBloc light system

Volume	Length	Width	Height	Weight	Colour	Order no.
25 l (6.6 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	40 mm (1.6")	4 kg (8.8 lbs)	green	402301

EcoBloc light end plates

The outside surface of an EcoBloc light system is sealed by end plates with contact surfaces DN 100 (4") / 150 (6") / 200 (8") / 250 (10")



Item	Colour	Order no.
EcoBloc light end plates (Set 2 units)	green	402303

EcoBloc System accessories

EcoBloc connectors

For horizontal connection



Order no. 402015	Set 10 units
Order no. 402018	Set 25 units
Order no. 402020	Set 50 units
Order no. 402025	Set 200 units

Deaeration end

DN 100 (4")

Order no. 369017



Adaptor plate

Order no. 402030	DN 300 (12")
Order no. 402031	DN 400 (16")
Order no. 402032	DN 500 (20")



GRAF-Tex geotextile

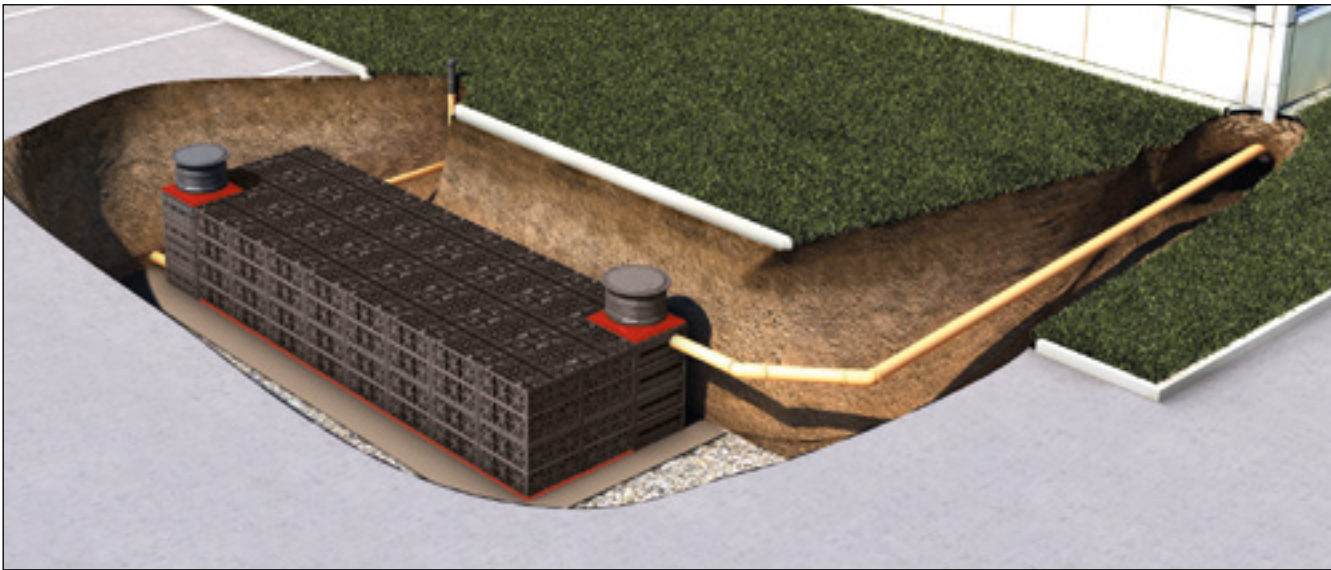
size of 2.50 x 2.50 m (8' 2.4" x 8' 2.4")

Order no. 231006



Sold by the metre, roll width 5 m (16' 4.8")

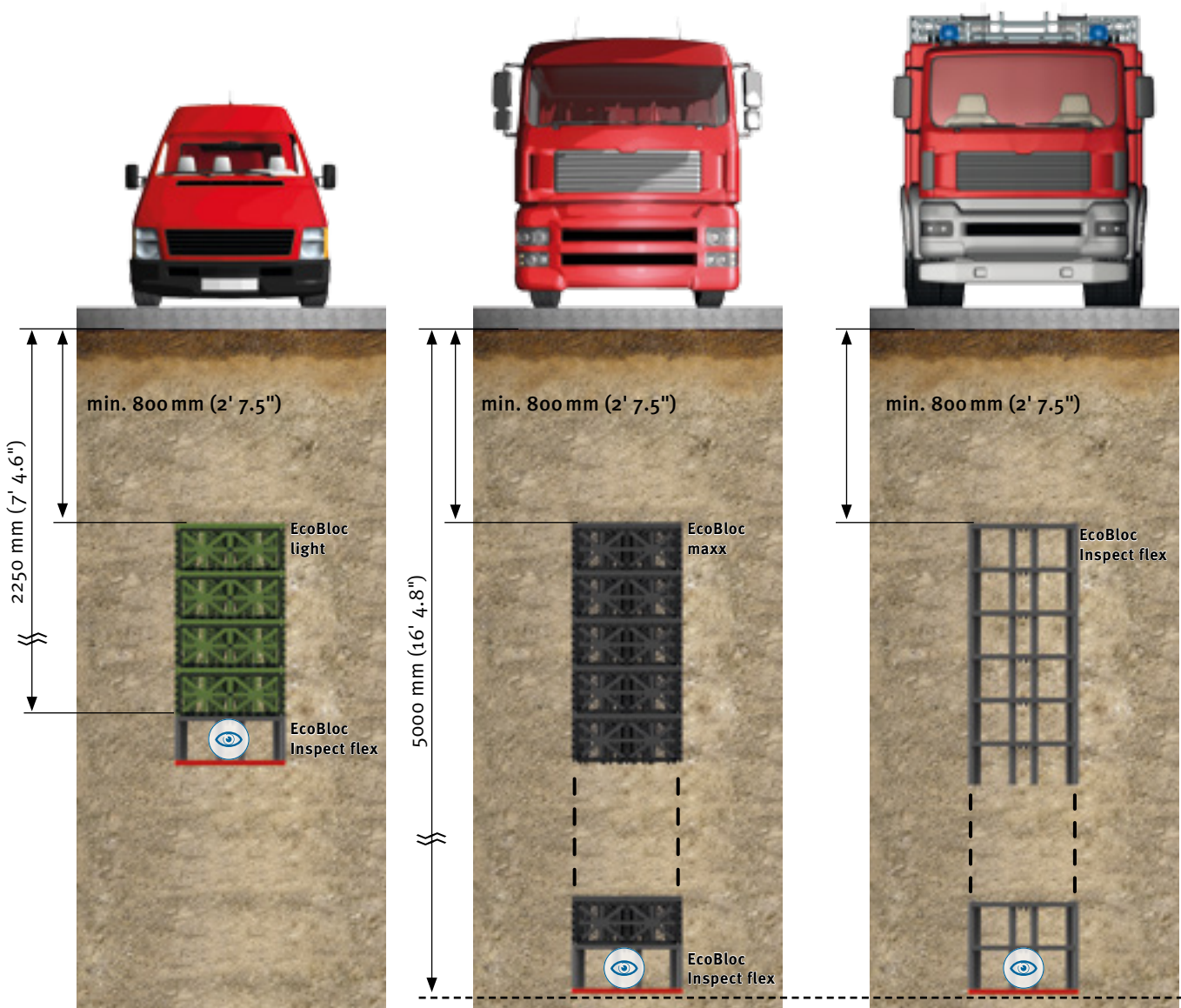
Order no. 231002



12 tons / H-10 / H-15

40 tons / HS-20

60 tons / HS-25



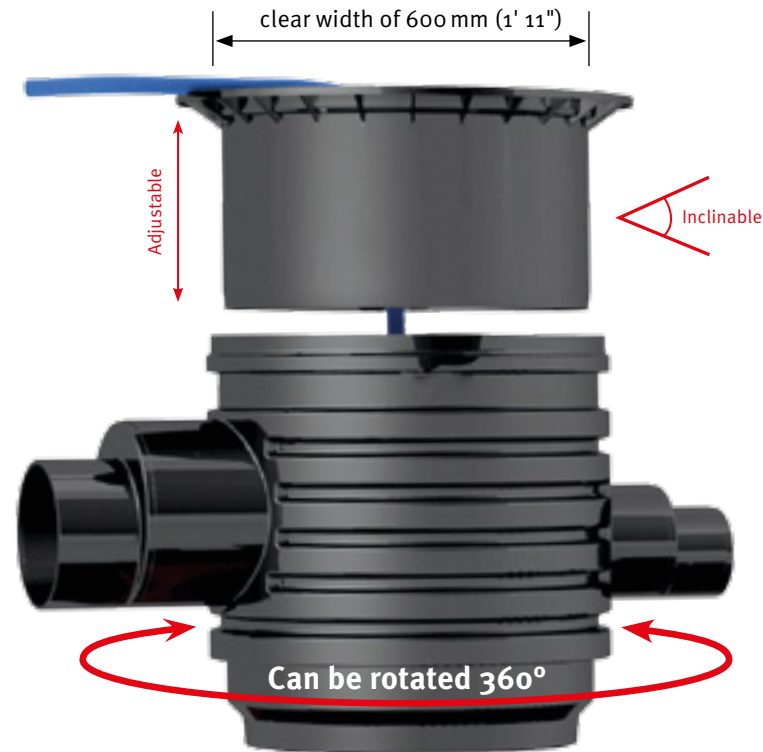
Infiltration module		EcoBloc Inspect flex	EcoBloc maxx	EcoBloc light
Gross volume		205 l (54.2 US gal.)	225 l (59.4 US gal.)	225 l (59.4 US gal.)
Net volume		195 l (51.5 US gal.)	217 l (57.3 US gal.)	219 l (57.9 US gal.)
Storage coefficient		96 %	96 %	97 %
Inspectable		•	•	•
High pressure jetting possible		•	•	•
Load				
Load	Short-term	max. 100 kN/m ²	max. 100 kN/m ²	max. 75 kN/m ²
	Long-term	max. 59 kN/m ²	max. 59 kN/m ²	max. 35 kN/m ²
Without traffic load	min. earth covering	250 mm (9.8")	250 mm / 500 mm ¹⁾ (9.8") / (1' 7.7") ¹⁾	250 mm ²⁾ (9.8") ²⁾
	max. earth covering	2750 mm (9')	2750 mm / 2000 mm ¹⁾ (9') / (6' 6.7") ¹⁾	1500 mm / 1250 mm ²⁾ (4' 11") / (4' 1.2") ²⁾
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	2500 mm (8' 2.4")
	max. number of layers	14	13	6
Vehicle	min. earth covering	250 mm (9.8")	250 mm / 500 mm ¹⁾ (9.8") / (1' 7.7") ¹⁾	500 mm / o.r. ²⁾ (1' 7.7") / o.r. ²⁾
	max. earth covering	2750 mm (9')	2750 mm / 2000 mm ¹⁾ (9') / (6' 6.7") ¹⁾	1250 mm / o.r. ²⁾ (4' 1.2") / o.r. ²⁾
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	2250 mm (7' 4.6")
	max. number of layers	14	13	4
Lorry 12/H-10/H-15	min. earth covering	500 mm (1' 7.7")	500 mm / 800 mm ¹⁾ (1' 7.7") / (2' 7.5") ¹⁾	800 mm / o.r. ²⁾ (2' 7.5") / o.r. ²⁾
	max. earth covering	2750 mm (9')	2750 mm / 2000 mm ¹⁾ (9') / (6' 6.7") ¹⁾	1000 mm / o.r. ²⁾ (3' 3.3") / o.r. ²⁾
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	2250 mm (7' 4.6")
	max. number of layers	13	12	4
Lorry 30	min. earth covering	500 mm (1' 7.7")	500 mm / 800 mm ¹⁾ (1' 7.7") / (2' 7.5") ¹⁾	800 mm (2' 7.5") ¹⁾
	max. earth covering	2500 mm (8' 2.4")	2500 mm / 1750 mm ¹⁾ (8' 2.4") / (5' 8.9") ¹⁾	2250 mm / 1500 mm ¹⁾ (7' 4.5") / (4' 11") ¹⁾
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	5000 mm (16' 4.8")
	max. number of layers	13	12	11
Lorry 40/HS-20	min. earth covering	500 mm (1' 7.7")	800 mm (2' 7.5") ¹⁾	800 mm (2' 7.5") ¹⁾
	max. earth covering	2250 mm (7' 4.5")	2250 mm (7' 4.5")	2250 mm (7' 4.5")
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	5000 mm (16' 4.8")
	max. number of layers	13	11	11
Lorry 60/HS-25	min. earth covering	800 mm (2' 7.5")	800 mm (2' 7.5")	800 mm (2' 7.5")
	max. earth covering	2000 mm (7' 4.5")	2000 mm (7' 4.5")	2000 mm (7' 4.5")
	max. installation depth	5000 mm (16' 4.8")	5000 mm (16' 4.8")	5000 mm (16' 4.8")
	max. number of layers	13	11	11
Connections				
DN 100 (4")		•	•	•
DN 150 (6")		•	•	•
DN 200 (8")		•	•	•
DN 250 (10")		–	•	•
DN 300 (12")		• 3),4)	• 3),4)	• 3),4)
DN 400 (16")		• 3),4)	• 3),4)	• 3),4)
DN 500 (20")		• 4)	• 4)	• 4)
Measurements				
Length		800 mm (2' 7.5")	800 mm (2' 7.5")	800 mm (2' 7.5")
Width		800 mm (2' 7.5")	800 mm (2' 7.5")	800 mm (2' 7.5")
Height		320 mm (12.6")	350 mm (13.8")	350 mm (13.8")
Weight		8 kg (17.6 lbs)	9 kg (19.8 lbs)	7 kg (15.4 lbs)

¹⁾ When combined with EcoBloc Inspect flex

²⁾ Values on request when combined with EcoBloc Inspect flex

³⁾ Optionally available with Vario shaft (page 12)

⁴⁾ Optionally available with adaptor plates (page 9)



Flexible use

The GRAF Vario 800 shaft provides easy access to all EcoBloc modules. It can be used in many different ways:

- ✓ As an inspection shaft
- ✓ As an inlet shaft
- ✓ As a filter shaft
- ✓ As a flow control shaft

Easy to inspect

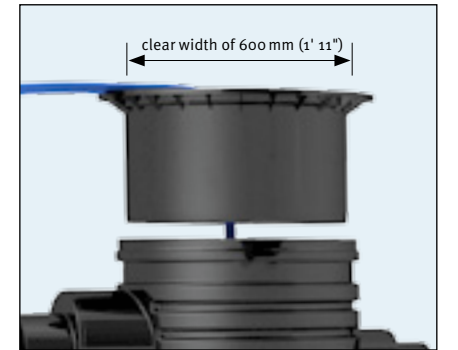
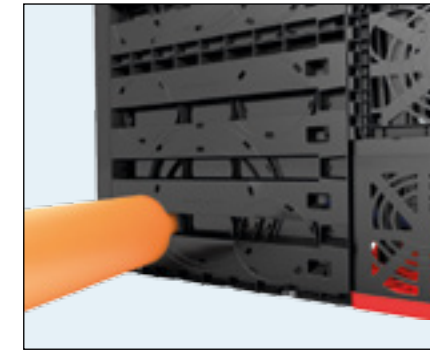
The Vario 800 shaft allows easy access to the EcoBloc system by commercially available inspection cameras. This has been confirmed by several independent testing authorities.



No tools required

Lorry-bearing up to 60 tons

The GRAF Vario 800 shaft has a heavy-duty lorry-bearing capacity of 60 tons with an 800 mm (2' 7.5") earth covering. The fibreglass reinforced material gives the shaft extra strength.

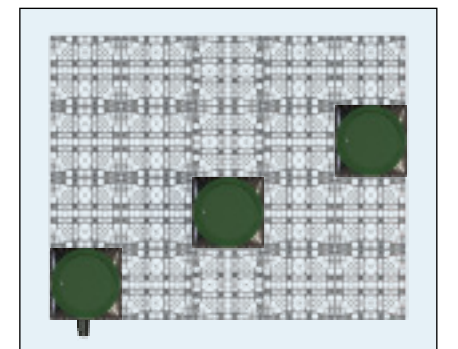


Connection surfaces up to DN 400 (16")

The Vario 800 comes with DN 200 (8"), DN 300 (12") and DN 400 (16") connection surfaces. The optional, freely rotating inlet module can be connected to pipes of sizes DN 150 (6"), DN 200 (8"), DN 250 (10") and DN 300 (12").

Wide access

The Vario 800 is terminated at the top by GRAF telescopic dome shafts. With a clear width of 600 mm, it gives easy access to the shaft. The base of the shaft itself is 800 x 800 mm (2' 7.5") x (2' 7.5") in size, providing sufficient space for all possible applications.



No additional excavation

The Vario 800 flex shaft system can be directly installed in an EcoBloc infiltration or detention system. The connection surfaces of the inspection channels in the Vario 800 flex shaft system are accurately matched to the EcoBloc system.

Can be positioned in any location

The dimensions of the Vario 800 shaft enable free positioning within the EcoBloc system. The corner position enables the connection of large pipe diameters of up to DN 400 (16") on the two side panels. The central position offers ideal access to the inspection camera from all directions. Using the optional inlet module, a connection of up to DN 300 (12") can be made with a freely defined angle.

Vario 800 flex shaft system



Vario 800 flex, type 1
shaft body for one or more layer of EcoBloc system

Volume	Length	Width	Height	Weight	Colour	Order no.
230 l (60.7 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	355 mm (1' 2")	16 kg (35.3 lbs)	grey	450050

Q Webcode G9303



Vario 800 flex, type 2
shaft body for two or more layer of EcoBloc system

Volume	Length	Width	Height	Weight	Colour	Order no.
420 l (113.5 US gal.)	800 mm (2' 7.5")	800 mm (2' 7.5")	660 mm (2' 2")	27 kg (59.5 lbs)	grey	450051



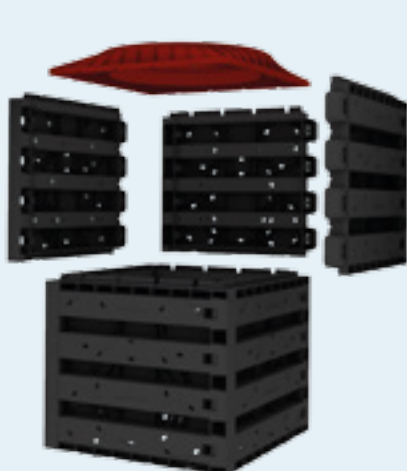
Vario 800 flex, base/cover set
base- and cover for Vario 800 flex shaft

Item	Colour	Order no.
set consisting out of Vario base- and cover plate	grey	450052



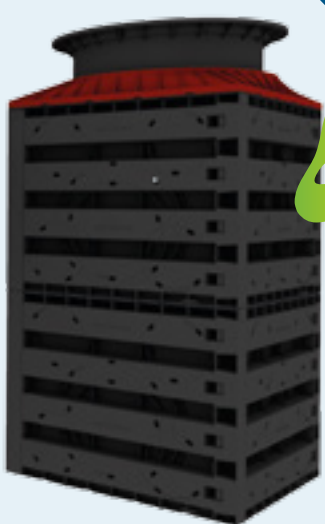
1. Stackable

To save space during transport and storage, the parts of the Vario 800 are stacked into each other. This minimizes transport costs and CO2 emissions.



2. Easy installation

Groups of four wall elements are connected in a few simple steps and without tools to form a single height unit of the Vario 800. The height can be easily adjusted to the EcoBloc tank depth. A shaft cover and base plate complete the element.



3. Ready

GRAF accessory components can now be added to the Vario 800 shaft as required.



Accessories



Shaft components

Infiltration filter strainer DN 600 (24")
Made entirely from stainless steel, mesh width 0.75 mm (0.03")



Order no. 340523

Infiltration inlet module DN 600 (24")
Incl. profile seal for telescopic dome shaft; DN 150 (6")/ DN 200 (8")/ DN 250 (10")/ DN 300 (12") connections



Order no. 330360

Infiltration connecting piece 1000 DN 600 (24")
With DN 200 (8") contact surface, incl. profile seal, length 1000 mm (3' 3.3"), 750 mm (2' 5.5"), 500 mm (1' 7.7")



Order no. 371015

Infiltration connecting piece 1000 DN 600 (24")
With DN 200 (8") pipe connections, incl. profile seal, length 1000 mm (3' 3.3"), 750 mm (2' 5.5"), 500 mm (1' 7.7")



Order no. 371016

Retention accessories

Choke drain DN 100 (4")
Incl. emergency overflow and DN 100 (4") connector seal; flow rate of 1.0 l (0.26 US gal.)/sec. up to 6.5 l (1.72 US gal.)/sec.



Order no. 330547

Choke drain DN 150 (6")
Incl. emergency overflow and DN 150 (6") connector seal; flow rate of 2.0 l (0.53 US gal.)/sec. up to 16 l (4.22 US gal.)/sec.



Order no. 330598

Tank Covers

Mini telescopic dome shaft
Suitable for pedestrian loading, height adjustable from 140 – 340 mm (5.5" – 13.4")



Order no. 371010

Maxi telescopic dome shaft
Suitable for pedestrian loading, height adjustable from 140 – 440 mm (5.5" – 17.3")



Order no. 371011

Cast iron telescopic dome shaft
Suitable for vehicle loading, height adjustable from 140 – 440 mm (5.5" – 17.3")



Order no. 371020

Telescopic dome shaft lorry
Suitable for lorry-bearing loading, height adjustable from 140 – 440 mm (5.5" – 17.3")



Order no. 371021

Cover and compensating ring to be provided on site



RAINWATER HARVESTING



INFILTRATION



WASTEWATER TREATMENT SOLUTIONS



MULTIPURPOSE CONTAINERS



Your expert specialist dealer:

Rainwater harvesting solutions

For more information about our rainwater harvesting solutions, ask for our catalogue.

Prices:

A price list with our export conditions is available on request.

Warranty clause:

The warranty mentioned in this brochure only refers to the tank in question and not to the accessories. Within the warranty period we grant free replacement of the material. Further benefits are excluded. Pre-condition for warranty benefits are proper handling, assembly and installation according to the mounting guidelines.

N.B. Protect tanks from frost when installed above ground! In case of groundwater installation, please contact us for further information prior to purchase!

For all dimensions and abstracts provided in this brochure, we reserve a tolerance of +/- 3%. Depending on the connection type, the useful volume of the underground tanks may be up to 10% below the tank capacity.

Subject to technical modifications and errors. Design details, methods and standards of individual products may change as a result of technical advancements and environmental regulations.

For all our offers and conclusions of contract, only our General Terms and Conditions of Business dated 01/10/2012 shall apply, which we will send to you on request.

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Appendix C

Grease Trap



GA-1

Grease Separator Alarm Device

Installation and Operating Instructions



TABLE OF CONTENTS

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SYMBOLS



Warning / Attention



Device is protected by double or reinforced insulation

1 GENERAL

GA-1 is an alarm device for monitoring the thickness of the grease layer accumulating in a grease separator.

The system consists of GA-1 control unit, GA-SG1 sensor and a cable joint.

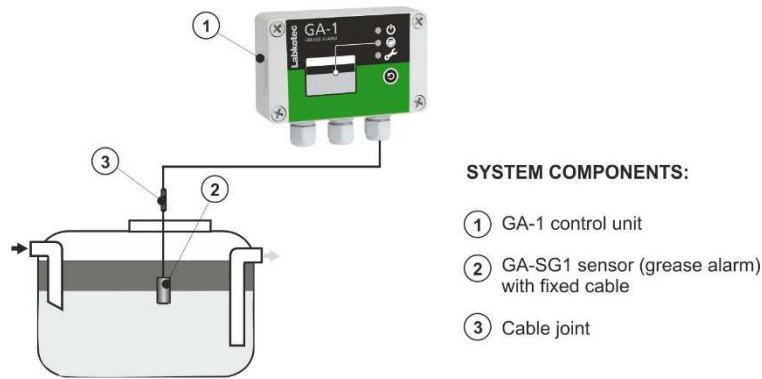


Figure 1. Grease separator supervision with GA-1 alarm device

GA-SG1 sensor is installed into the grease separator and it supervises thickness of grease layer.

The LED indicators, push button and interfaces of the GA-1 control unit are described in figure 2.

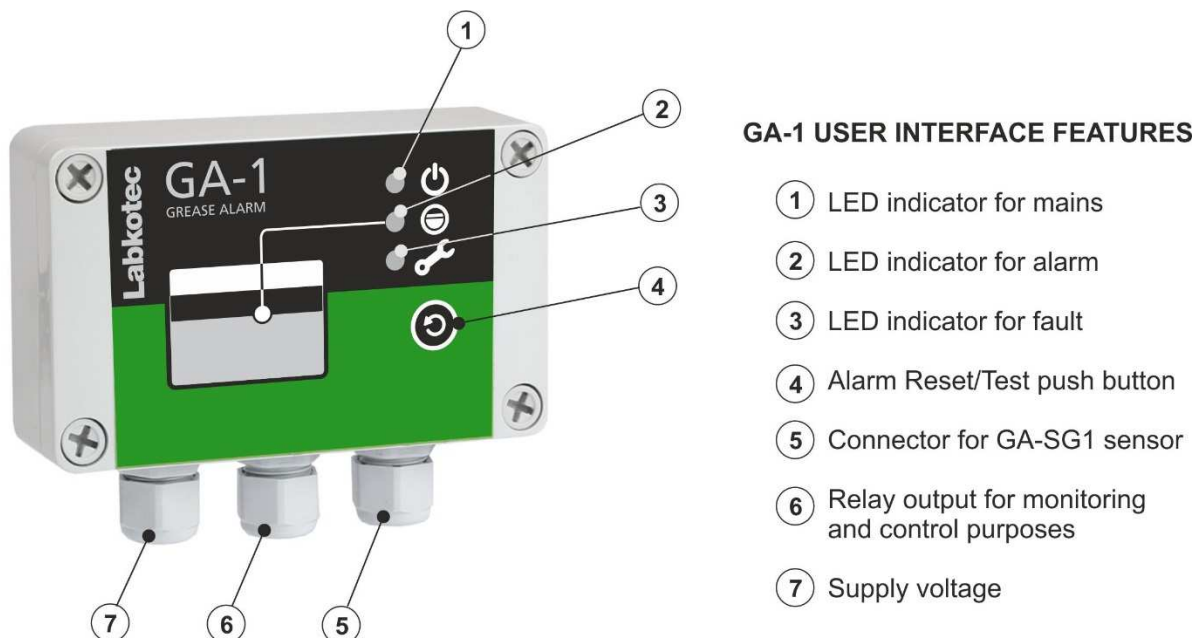


Figure 2. GA-1 control unit – features

2 INSTALLATION

2.1 GA-1 control unit

GA-1 control unit can be wall-mounted. The mounting holes are located in the base plate of the enclosure, beneath the mounting holes of the front cover.

The cover of the enclosure must be tightened so, that the edges touch the base frame. Only then does the push button function properly and the enclosure is tight.

Before installation, please read the safety instructions in chapter 6!

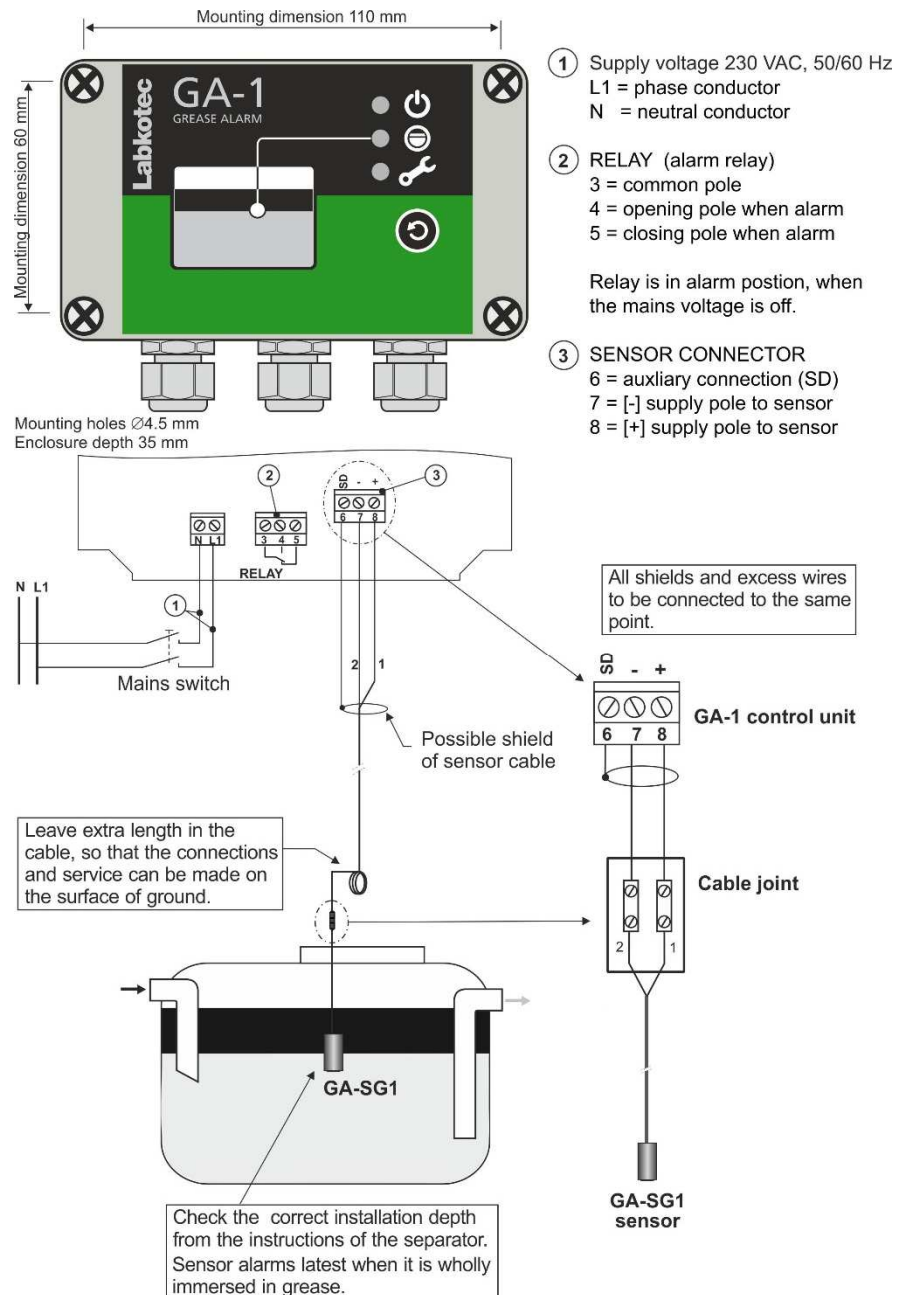


Figure 3. GA-1 alarm device installation.

2.2 GA-SG1 sensor

GA-SG1 sensor should be installed as described in figure 3.

The sensor gives an alarm latest when it is wholly immersed in grease.

Please check the correct installation depth also from the instructions of the grease separator.

2.3 Installation Accessories

The delivery includes a cable joint (figure 4), fixing accessories (figure 5) for installation of the control unit and the sensor. In figure 6 is an installation example of cable with suspension hook.

Connections of the sensor cable inside the cable joint are explained in figure 3. If shielded cable is used cable shields and possible excess wires need to be connected to the same point in galvanic contact.

IP rating of the cable joint is IP68. Make sure, that the cable joint is closed properly.



Figure 4 Cable joint



Figure 5. Fixing accessories



Figure 6. Cable installation example

3 OPERATION

The operation of the alarm device should be checked always after the installation. Also check the operation always when emptying the separator or at least once every six months.

Functionality test

1. Immerse the sensor into water. The device should be in normal mode.
2. Lift the sensor up in air or grease. A grease alarm should be generated (see chapter 3.1 for more detailed description).
3. Clean up the sensor.
4. Immerse the sensor back into water. The alarm should go off after a delay of 10 sec.

A more detailed description of the operation is provided in chapter 3.1. If the operation is not as described here, check connections and cabling. If necessary contact a representative of the manufacturer.

3.1 Modes of operation

Normal mode – no alarms

Sensor is totally immersed in water.
Mains LED indicator is on.
Other LED indicators are off.
Relay is energized.

Grease alarm

Sensor is immersed in grease. (the sensor gives an alarm latest when it is wholly immersed in grease).
Mains LED indicator is on.
Grease Alarm LED indicator is on.
Buzzer on after 10 sec delay.
Relay de-energize after 10 sec delay.
(Note. The same alarm takes place when GA-SG1 sensor is in the air.)

After removal of an alarm, the Grease Alarm LED indicator and buzzer will be off, and relay will be energized after 10 sec delay.

Fault alarm

Sensor cable break, short circuit or a broken sensor.
Mains LED indicator is on.
Sensor circuit Fault LED indicator is on after 10 sec delay.
Buzzer is on after 10 sec delay.
The relay de-energize after 10 sec delay.

Reset of an alarm

When pressing the Reset/Test push button.
Buzzer will go off.
Relay and LED indicator will not change their position until the alarm or fault situation is removed.
If the buzzer is not reset, it goes off automatically after three days.

TEST FUNCTION

Test function provides an artificial alarm, which can be used to test the function of the GA-1 alarm device and the function of other equipment, which are connected to GA-1 via its relay.



Attention! Before pressing the Reset/Test button, make sure that the change of relay status does not cause hazards elsewhere!

Normal situation

*When pressing the Reset/Test push button:
Grease Alarm and Fault LED indicators are immediately on.
Buzzer is immediately on.
Relay de-energize after 2 sec of continuous pressing.

When the Reset/Test push button is released:
LED indicators and buzzer go immediately off.
Relay energize immediately.*

Alarm on

*When pressing the Reset/Test push button for the first time:
Buzzer will go off.

When pressing the Reset/Test push button after that:
Fault LED indicator is immediately on.
Grease Alarm LED indicator remains on.
Buzzer remains on. If it has been reset earlier, it will return to be on.

When the Reset/Test push button is released:
The device returns right away to the preceding status.*

Fault alarm on

*When pressing the Reset/Test push button:
The device does not react to the test at all.*

4 TROUBLE-SHOOTING

Problem:	No alarm when sensor in grease or air, or the alarm will not go off
Possible reason:	Sensor is dirty.
To do:	1. Clean-up the sensor and check the operation again.



The following operations must be performed only by a qualified electrician!

Problem:	MAINS LED indicator is off
Possible reason:	Device doesn't get supply voltage.
To do:	1. Check that power separation switch is not switched off. 2. Measure the voltage between poles N and L1. It should be 230 VAC + 10 %.

Problem:	FAULT LED indicator is on
Possible reason:	Current in sensor circuit too low (cable break or out of connector) or too high (cable in short circuit). The sensor might also be broken.
To do:	1. Make sure, that the sensor cable has been connected correctly to the GA-1 control unit. 2. Measure the voltage separately between the poles 7 and 8. The voltages should be between 7,0 - 8,5 V. Note! The voltage alternates between the sensor connectors in 1 second intervals. 3. Measure sensor current when the sensor is in the air or in grease. The measured current should be 7,0 – 8,5 mA. 4. Measure current when the sensor is in the water. Measured current should be 2,5 – 3,5 mA

If the problem can not be solved with the above instructions, please contact Labkotec Oy's service.

5 REPAIR AND SERVICE

The sensor should be cleaned and the operation should also be tested when emptying or maintaining the grease separator or at least once every six months. The easiest way to check the operation is to lift the sensor up in the air and to put it back to the separator. The operation is described in chapter 3.

For cleaning, a mild detergent (e.g. washing-up liquid) and a scrubbing brush can be used.

In case of queries, please contact Labkotec Oy's service:

service@labkotec.fi.

6 SAFETY INSTRUCTIONS



The device does not include a mains switch. A two pole mains switch (250 VAC 1 A), which isolates both lines (L1, N) must be installed in the main power supply lines in the vicinity of the unit. This switch facilitates maintenance and service operations and it has to be marked to identify the unit.



If opening of housing's cover is needed, only a qualified electrician is allowed to install or to maintain the device.



If the device is used against the manufacturer's instructions, the protection provided by the device may be damaged.



The device is not allowed to install in hazardous areas.

7 TECHNICAL DATA

GA-1 control unit	
Dimensions	125 mm x 75 mm x 35 mm (L x H x D)
Weight	250 g Package 0,8 kg (control unit + sensor + cable joint)
Enclosure	IP 65, material polycarbonate Cable glands adjustment range is 6 – 10mm
Operation temperature	-30 °C...+50 °C
Supply voltage	230 VAC ± 10 %, 50/60 Hz The device is not equipped with a mains switch
Power consumption	5 VA
Sensors	GA-SG1 sensor
Relay output	Potential-free relay output 250 V, 5 A Operational delay 10 sec. Relay de-energize at trigger point.
Electrical safety	IEC/EN 61010-1, Class II  , CAT II
EMC	Emission IEC/EN 61000-6-3 Immunity IEC/EN 61000-6-1
Manufacturing year: Please see the serial number on the type plate	xxx x xxxxx xx YY x where YY = manufacturing year (e.g. 14 = 2014)

GA-SG1 sensor	
Principle of operation	Capacitive
Material	POM, PUR, AISI 316
Weight	350 g (sensor + fixed cable)
IP-classification	IP68
Operation temperature	0 °C...+90 °C
Cable	Fixed cable 2 x 0.75 mm ² . Standard length 5 m, other lengths optional. The max. length of the fixed cable is 15 m, can be extended. Maximum cable loop resistance is 75 Ω.
EMC	Emission IEC/EN 61000-6-3 Immunity IEC/EN 61000-6-1
Manufacturing year: Please see the serial number from the bottom of sensor	GAXxxxYY where YY = manufacturing year (e.g. 14 = 2014)

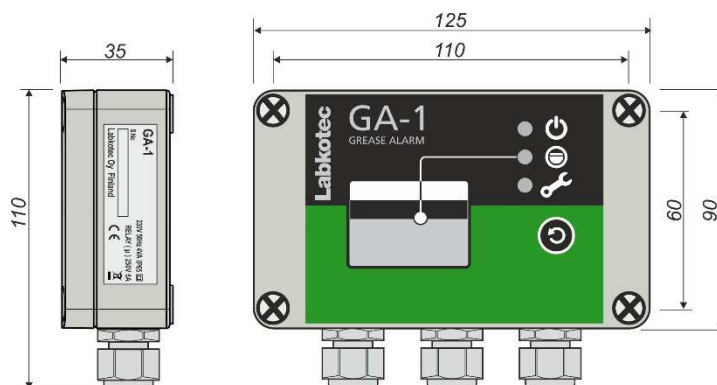


Figure 7. GA-1 control unit

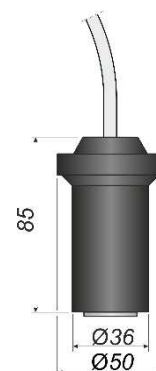
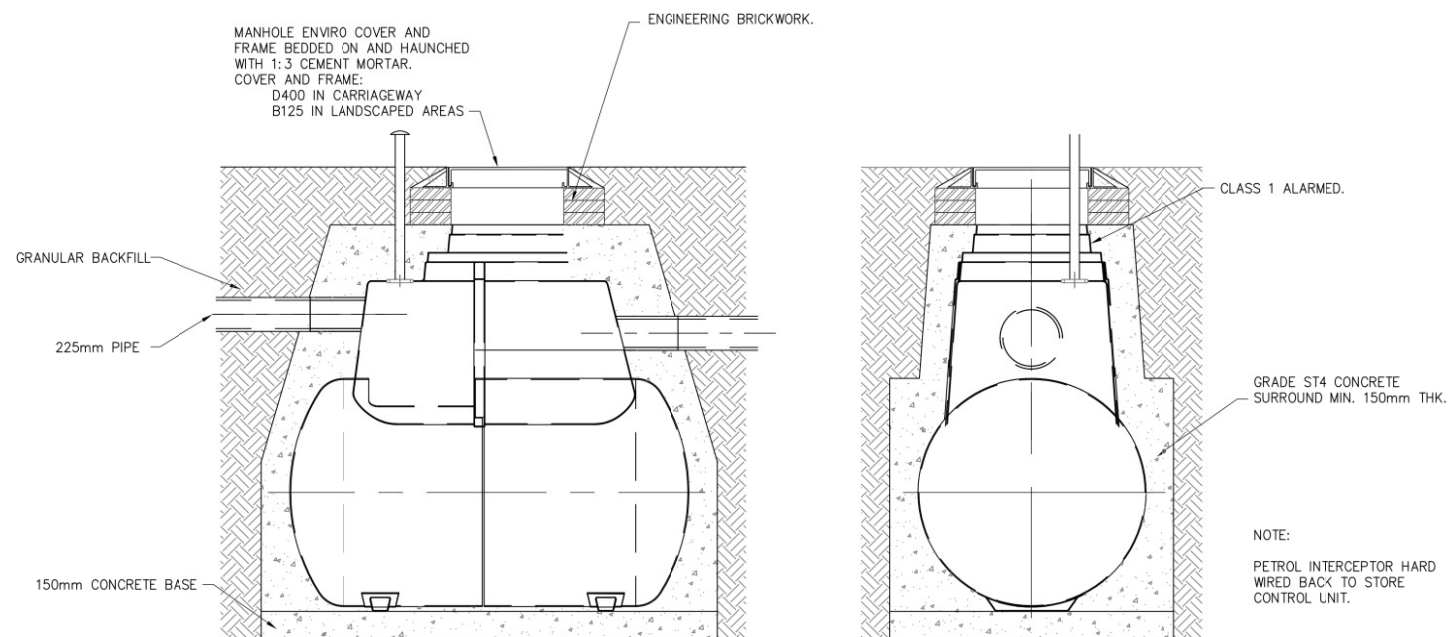
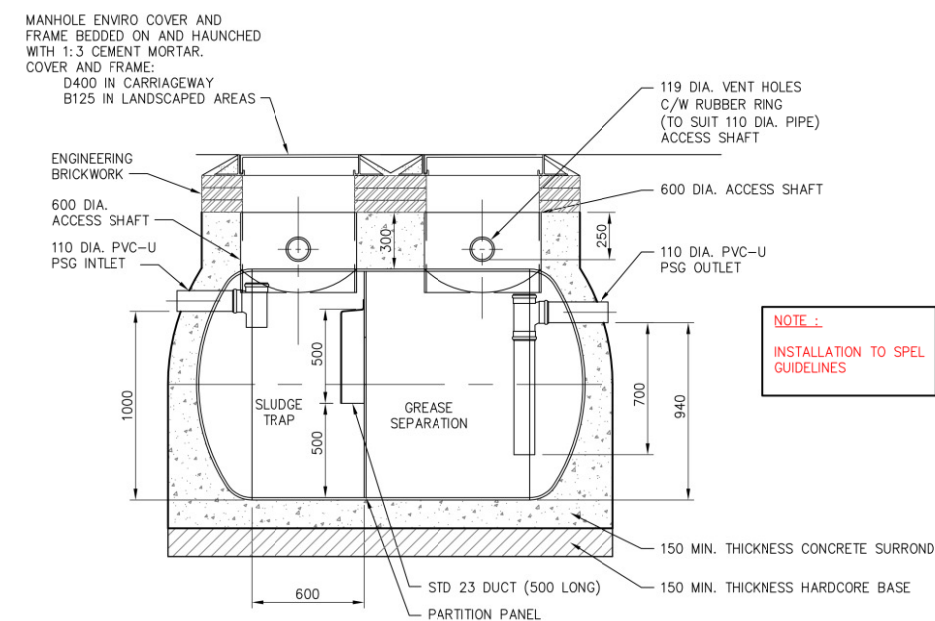


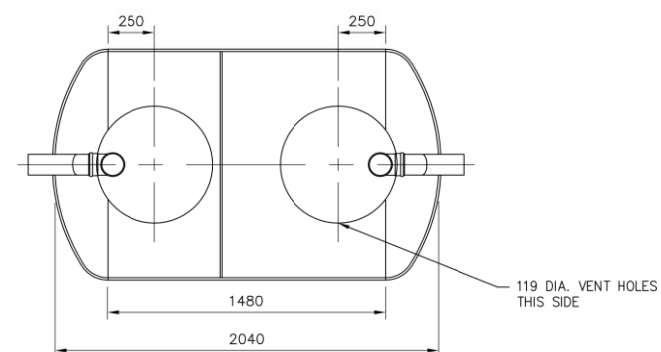
Figure 8. GA-SG1 sensor



SPEL 206 C1 PETROL INTERCEPTOR (OR SIMILAR APPROVED). CONCRETE SURROUND
Scale 1:20



SECTION



PLAN

2000L SPEL GREASE INTERCEPTOR WITH TELEMTRY ALARM
SCALE 1:20

0mm 40mm 80mm

ORIGINAL SHEET SIZE A1
This drawing should not be scaled. For construction purposes, work to figured dimensions only



FOR INFORMATION ONLY

Rev.	Description	Date	Chkd
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3 Grovelands Business Centre
Boundary Way
Hemel Hempstead, Herts. HP2 7TE
Tel: (01442) 835999 Fax: (01442) 258924
postbox@glanvillegroup.com www.glanvillegroup.com

Client: **McDonald's RESTAURANT**

Project: **MCDONALD'S RESTAURANT**

Title: **PROPOSED GREASE TRAP & PETROL INTERCEPTOR**

Project Engineer: J.H. Scale: AS SHOWN

Project Director: J.B. Date: APR' 2014

Status: **INFORMATION**

Drawing No' TRAP & P'INTERCEPT Rev P1

Declaration of Conformity

This declaration certifies that the below mentioned apparatus conforms to the essential requirements of the EMC directive 2004/108/EY and Low-Voltage directive (LVD) 2006/95/EC.

Description of the apparatus: Measuring and control unit with sensor

Type: GA-1 Grease Alarm control unit with GA-SG1 sensor
GA-2 Grease Alarm control unit with two GA-SG1 sensors

Manufacturer: Labkotec Oy
Myllyhaantie 6
FI-33960 Pirkkala
FINLAND

The construction of the appliance is in accordance with the following standards:

EMC:

EN 61000-6-1 (2007)	Electromagnetic compatibility, Generic standards – Immunity for residential, commercial and light-industrial environments.
EN 61000-6-3 (2007) +A1 (2011)	Electromagnetic compatibility, Generic standards – Emission standard for residential, commercial and light-industrial environments.
EN 61000-3-2 (2006) +A1+A2 (2009)	Electromagnetic compatibility, Product family standard: Harmonic current emissions.
EN 61000-3-3 (2008)	Electromagnetic compatibility, Product family standard: Voltage changes, fluctuations and flicker sensation.

LVD:

EN 61010-1 (2010)	Safety requirements for electrical equipment for measurement, control and laboratory use. Part 1: General requirements.
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This product is CE-marked since 2013.

Signature

The authorized signatory to this declaration, on behalf of the manufacturer, and the Responsible Person based within the EU, is identified below.

Pirkkala 20.5.2013



Ari Tolonen
CEO
Labkotec Oy

SPEL Grease/Fat Separators

Introduction

Grease separators are used to remove fat and grease from waste water. This is often essential to eliminate incidents of drain blockages caused by the waste from catering establishments. The operation of septic tanks, pumps, and sewage treatment systems will also be improved by removing the fat and grease from the effluent.

Siting and Installing the Tank

The tank should not be installed near a road or driveway, where it could be subjected to high external loads, unless the installation is designed to withstand such loadings so they are not transferred to the tank shell.

Where the tank is to be emptied using a tanker, it should be sited within 30m of a vehicle access provided that the invert level of the septic tank is no more than 3m below the level of the vehicle access. This distance may need to be reduced where the depth to the invert of the tank is more than 3m. There should also be a clear route for the hose such that the tank can be emptied and cleaned without the contents being taken through a dwelling or place of work.

Adequate ventilation of the tank and the inlet pipework must be provided to prevent the accumulation of fermentation gases.

For full installation instructions concerning tank specification handling and burial please consider our supplied installation guidelines, Sec4.

Operation

Please refer to a supplied drawing. Contaminated water flows into the tank through the inlet pipe. Heavy deposits will settle on the bottom of the chamber and light contaminants will mostly float on top of the water. Cleaner water flows through to the second chamber where water is allowed to pass out of the tank taken from the cleanest part of the chamber.

Maintenance

Grease, sludge and other fatty effluents remain in the tank until removed by a specialist cleansing or waste disposal contractor. The tank must be emptied periodically of retained grease, sludge and other fatty effluents. Other than this action SPEL Grease separators are essentially maintenance free, however, it is not possible to predict site specific maintenance requirements. SPEL tank shells usually carry a 25-year warranty.

Alarm Options

SPEL can provide a range of alarms to suit your needs.

Access

SPEL Grease separators have good access to both chambers for period emptying of retained grease, sludge and similar fatty effluents. Access is made in each case through a circular access shaft of 600mm diameter at the crown of the chamber.

Emptying Period

Periods between emptying will have to be determined depending on site conditions but normally at least twice a year.

Emptying Procedure

Typically the contents of the chambers will be sucked out by a specialist cleansing or waste disposal contractor. Both light and heavy deposits should be removed at this time. A Large hose is usually lowered down into the chamber through the access shaft. As the contents are sucked out care should be taken to ensure that both chambers contents are reduced equally. If one chamber is allowed to contain too great a quantity of fluid in comparison with the other chamber damage to the dividing baffle wall may result. Following removal the tank should be re-charged with clean water. The removed contents should be disposed of by the specialist contractor.

The contents of this document are supplied for general guidance only. SPEL Products can accept no liability for harmful incidents that arise as a result of the contents of this document. It is not possible for SPEL Products to predict site specific operational or maintenance requirements.

Appendix D

Maintenance Schedule



Inspection Log - Yearsheet 1 of 2

Inspection Date	A - Surface Water Catchpit Manholes	B - Foul Water Manholes	C - Gulley	D - Channel Outlets	E – Surface Water Treatment	F – Surface Water Flow Control Chamber	G – Cellular Attenuation Tank	H - Grease Trap	Comments
January									
February									
March									
April									
May									
June									

How to complete this Log:

- 1.0 Write date in LH column.
- 2.0 Tick which items have been inspected for that date.
- 3.0 Add to notes and maintenance completed e.g. gullies / catchpit's emptied

Inspection Log - Yearsheet 2 of 2

Inspection Date	A - Surface Water Catchpit Manholes	B - Foul Water Manholes	C - Gulley	D - Channel Outlets	E – Surface Water Treatment	F – Surface Water Flow Control Chamber	G – Cellular Attenuation Tank	H - Grease Trap	Comments
July									
August									
September									
October									
November									
December									

How to complete this Log:

- 1.0 Write date in LH column.
- 2.0 Tick which items have been inspected for that date.
- 3.0 Add to notes and maintenance completed e.g. gullies / catchpit's emptied

