

EN 12326-1:2014					
Number of this commercial document		Specimen		Date of issue	9 th December 2022
Commercial document issued by: Spanish Slate Quarries UK Limited, 301 Elveden Road, London, NW10 7SS, United Kingdom					
Location of the mine or quarry: Carbajal de la Romana, La Baña, Spain					
This document records the conformity of the product described below and is incomplete without the explanation of the meaning of the test results and the requirements of EN 12326-1:2014. The tests referred to and the criteria are contained in EN 12326-1:2014 & -2:2000					
Date of sampling		11/03/2022		Date of testing	17/06/2022
Product description and commercial name		Slate for roofing and exterior cladding Del Carmen Ultra			Conformity
1 Dimensional tolerances:					
Format		Rectangular			
Deviation from declared length		≤ +/- 5 mm			Yes
Deviation from declared width		≤ +/- 5 mm			Yes
Deviation from squareness		≤ +/- 1 %			Yes
Deviation from straightness of edges		Slate length <500 mm: 5mm max deviation Slate length >500 mm: 1% max deviation			Yes
Slate Type for deviation from flatness		Very Smooth	Smooth	Normal	Textured
Deviation from flatness		0.9%	<1%	<1.5%	<2%
2 Thickness:					
Slate type for packed thickness calculation		Very Smooth	Smooth	Normal	Textured
Nominal thickness and variation		5 - 6 mm, <+/- 35 %			Yes
3 Strength:					
Characteristic MoR		Transverse	33 MPa	Longitudinal	53 MPa
MoR		Transverse	51 MPa	Longitudinal	73 MPa
Mean failure load		Transverse	685 N	Longitudinal	1021 N
4 Water absorption:		W1 (0.25%)			Yes
5 Freeze thaw:					Not required
6 Thermal cycle test:		T1			Yes
7 Carbonate content:		2.0%			Yes
8 Sulfur dioxide exposure tests:		20% carbonate:			S1
		> 20% carbonate:			NA
9 Non-carbonate carbon content:		0.5%			Yes
10 External fire performance:		Deemed to satisfy			Yes
11 Reaction to fire:		Deemed to satisfy class A1			Yes
12 Release of dangerous substances:		None in conditions of use as roofing or external cladding			Not required

Date of sampling and testing		If more than one date is applicable to sampling or testing they should be indicated against the individual test results				
Product description		Slate for roofing and cladding or carbonate slate for roofing and cladding				
1 Dimesional tolerances.						
Length and width		Maximum deviation 5 mm				
Deviation from squareness		Maximum deviation 1 % of the length				
Deviation from straightness of edges		Slate length 500 mm Permitted deviation 5 mm.				
		Slate length > 500 mm Permitted deviation 1 % of the length				
Flatness: The limits of deviation from flatness are defined for four types of slate. The bevelled edges shall be applied to the convex face. Slates with deviation from flatness in excess of the limit may be used for special applications.		Slate type	Maximum deviation from flatness as a % of the slate length.			
		Very smooth	< 0.68			
		Smooth	< 1.0			
		Normal	< 1.5			
		Textured	< 2			
2 Thickness: The basic nominal thickness is determined as a function of the bending strength using the equations given in 3 below, local climate conditions and traditional construction techniques. The basic nominal thickness is increased in relation to the slate's performance in the appropriate sulfur dioxide test (if required) as shown in 7 & 8 below.						
3 Strength: Longitudinal and transverse bending strength and modulus of rupture: There is no limit for bending strength or modulus. However the basic nominal thickness is determined as a function of the bend strength using the equations given below, local climate conditions and traditional construction techniques.						
Where						
$e_l = X \cdot \sqrt{\frac{l}{R_{cl}}}$		e_{cl}	is the longitudinal thickness, in millimetres (mm);			
		e_{ct}	is the transverse thickness, in millimetres (mm);			
and		l	is the length of the slate, in millimetres (mm);			
		b	is the width of the slate, in millimetres (mm);			
$e_t = X \cdot \sqrt{\frac{b}{R_{ct}}}$		R_l	is the characteristic longitudinal modulus of rupture in mega Pascals (MPa);			
		R_t	is the characteristic transverse modulus of rupture in mega Pascals (MPa)			
		X	is a constant determined as a function of climate and the traditional construction techniques in root Newton millimetres (N ^{1/2} .mm ^{1/2}). It may be different for each equation and is selected for the country of use according to the table below			
National X factors	Country	Transverse	Longitudinal	Country	Transverse	Longitudinal
	Belgium	1,35	1,35	Italy	1,2	1,2
	France	1,25	1,40	Spain	1,2	1,2
	Germany	1,2	1,2	UK	0,9	1,1
Those countries which have not declared a national value should select a value or a pair of values in relation to their countries climate and traditional construction techniques. It should not be less than the minimum value or pair of values given above.						
e _l and e _t are determined by using the length l and the width b of the slates. The maximum value determined is the basic individual thickness of the slate, e _{bi} . The basic individual thickness is increased in relation to the slates performance in the appropriate sulfur dioxide test as shown in 7 and 8 below. For a significant difference between the longitudinal and transverse modulus of rupture the t-statistic is greater than 2,021.						

4 Water Absorption The water absorption of slates shall not exceed 0,6 % unless they can satisfy the requirements of the Freeze-thaw test.			
5 Freeze-thaw test: Slates with a water absorption greater than 0,6 % shall show no significant reduction in bending strength using a one-sided Student's t test at the 2,5 % significance level. (Slates with a water absorption of 0,60 % or less are not required to undergo a Freeze-thaw test).			
6 Thermal cycle test: The following table explains the meaning of the test codes -			
Code	Observation in the test	Conformity to the standard	
T1	No changes in appearance. Surface oxidation of metallic minerals. Colour changes that neither affect the structure nor form runs of discolouration	Acceptable	
T2	Oxidation or appearance changes of the metallic inclusions with runs of discolouration but without structural changes.	Acceptable	
T3	Oxidation or appearance changes of metallic minerals which penetrate the slate and risk the formation of holes.	Acceptable subject to the note below	
Slates within Code T3 which potentially may result in water penetration should only be used selectively with suitable methods of construction which avoid such penetration. Slates showing exfoliation splitting or other structural changes in this test are not acceptable			
7 Carbonate content: There is no limit on carbonate content. However the carbonate content determines which sulfur dioxide exposure test procedure should be carried out and, together with the strength, the minimum nominal thickness of the product. If the carbonate content is less than 20 % then the sulfur dioxide exposure test procedure EN 12326-2:2000, subclause 15.1 applies. If the carbonate content is 20 % or more the sulfur dioxide exposure test procedure EN 12326-2:2000, subclause 15.2 applies. The minimum thickness is calculated using the table below.			
8 Minimum nominal thickness in relation to carbonate content and sulfur dioxide exposure code			
Carbonate content %	SO ₂ exposure test code from EN 12326-2:2000, subclause 15.1	Depth of softened layer from EN 12326-2:2000, subclause 15.2	Thickness adjustment
5,0	S1		None
	S2		$e_{bi} + 5 \%$
	S3		e_{bi} 8.0 mm or switch to the test in EN 12326-2:2000, subclause 15.2
> 5,0 < 20,0	S1		$e_{bi} + 5 \%$
	S2		$e_{bi} + 10 \%$
	S3		e_{bi} 8.0 mm or switch to test the in EN 12326-2:2000, subclause 15.2
20,0		0 - 0,70 mm	$e_{bi} + 0,50 \text{ mm} + 7 t^2$
e_{bi} is the basic individual thickness in mm obtained from 3 above t is the thickness in mm of the softened layer obtained from EN 12326-2:2000, subclause 15.2			
9 Non-carbonate carbon content: The non-carbonate carbon content shall be less than 2 %.			

All of SSQ's Natural Roofing Slate products conform to the requirements of the European Standard EN 12326-1:2014. The information in the table below demonstrates conformity of Del Carmen Ultra Roofing Slate.
 For further information, contact info@ssq.co.uk.

DEL CARMEN ULTRA

**UK
CA**

Carbajal de la Romana, La Baña, Spain

Date of Test: 2022

EN 12326-1:2014

Roofing and External Cladding Slate

Dimensions and dimensional variation		Complies (< +/- 5mm)			
Nominal thickness and variation		Complies (< +/- 35%)			
Mechanical Resistance	MoR	Transverse	51 MPa	Longitudinal	73 MPa
	Mean Failure Load	Transverse	685 N	Longitudinal	1021 N
Carbonate content		Complies: 2.0 %			
Durability / Water absorption		Complies with code W1: 0.25 %			
Durability / Freeze thaw cycling		Not required			
Durability / Thermal cycling		Complies with code T1			
Durability / Sulfur dioxide exposure		Complies with code S1			
Durability / Non - carbonate carbon content		Complies: 0.5 %			
Release of dangerous substances		None in conditions of use as roofing or external cladding			
External fire performance		Deemed to satisfy			
Reaction to fire		Deemed to satisfy class A1			



Organisme de certification
 mandaté pour la marque NF
 par AFNOR Certification

CERTIFICAT NF 228 Ardoises



NF 228 Slates

Délivré à / granted to
PIZARRAS DEL CARMEN S.A.

CENTRA DE LEON S/N
 SPAIN 24746 LA BANA (LEON)

Pour les produits suivants / For the following products
ARDOISES

Slates

(références et caractéristiques données en annexe(s) / references and characteristics given in attached appendix)

Fabriqués dans l'usine :
 Manufactured in production plant :
 Carrière CARBAJAL DE LA ROMANA
 ESP 24746 La Baña (Leon)

Numéro d'identification :
 04/01

Ce certificat est délivré par le LNE dans les conditions fixées par les règles de certification NF
 et en conformité avec la (les) norme(s) de référence ci-dessous :
 NF EN 12326-1 : 2014

En vertu de la présente décision notifiée par le LNE, AFNOR Certification accorde le droit d'usage de la marque NF
 à la société qui en est bénéficiaire pour les produits visés ci-dessus, dans les conditions définies
 par les règles générales de la marque NF et par le référentiel de certification NF mentionné ci-dessus

This certificate is issued by the LNE according to the certification rules NF and in conformity with the reference(s) below :
 NF EN 12326-1 : 2014

On the strength of the present decision notified by the LNE, AFNOR Certification grants the right to use the NF Mark to the grantee for the
 aforementioned products, within the frame of the general conditions applying to the NF Mark and to the aforementioned NF certification



Date de début de validité 01 janvier 2023
 Effective date
 Date de fin de validité 31 décembre 2025
 Expiry date

Certificat n° 5027 révision 10
 Renouvele le certificat 5027-9

Pour le Directeur Général
 For the General Director
 Signature numérique de
 PASCAL PRUDHON ID
 Date : 2022.12.07
 11:35:07 +01'00'
 Responsable du Pôle Certification Environnement, Sécurité et
 Performance
 Head of the Environment, Safety and Performance Certification
 Department

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